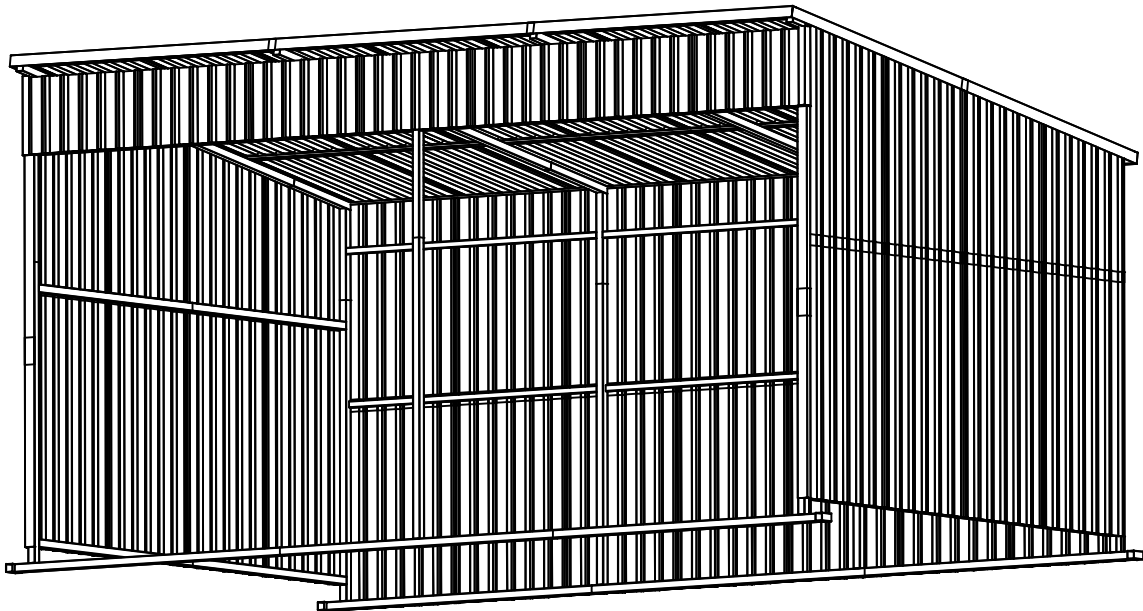


Owner's Manual & Assembly Instructions

12'X20' Metal Livestock Shed

SKU 9492372



CAUTION: SOME PARTS HAVE SHARP EDGES. CARE MUST BE TAKEN WHEN HANDLING THE VARIOUS PIECES TO AVOID A MISHAP. FOR SAFETY SAKE, PLEASE READ SAFETY INFORMATION PROVIDED IN THIS MANUAL BEFORE BEGINNING CONSTRUCTION. WEAR GLOVES WHEN HANDLING METAL PARTS.

BEFORE YOU START:

- Before beginning construction, check local building codes regarding footings, location and other requirements.
- Study and understand this owner's manual. Important information and helpful tips will make your construction easier and more enjoyable.
- Instructions are supplied in this manual and contain all appropriate information for your building model. Review all instructions before you begin, and during assembly, follow the step sequence carefully for successful results. Identify all parts and check quantities against parts list.
- Be sure the day you select to install your building is dry and calm. Do not attempt to assemble your building on a windy day. Be careful on wet or muddy ground.
- Whenever possible, two or more people should work together to assemble your building. One person can position parts or panels while the other is able to handle the fasteners and the tools.

SAFETY FIRST !

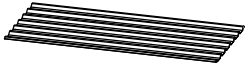
Safety precautions are important to follow throughout the construction of your building.

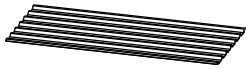
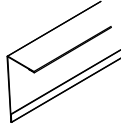
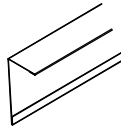
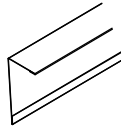
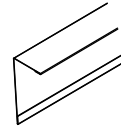
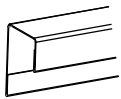
- Care must be taken when handling various pieces of your building since some contain sharp edges. Please wear work gloves, eye protection and long sleeves when assembling or performing any maintenance on your building.
- Keep children and pets away from worksite to avoid distractions and any accidents which may occur.
- Never concentrate your total weight on the roof of the building. When using a step ladder make sure that it is fully open and on even ground before climbing on it.
- Practice caution with the tools being used in the assembly of this building. Be familiar with the operation of all power tools.
- Do not attempt to assemble the building if parts are missing because any building left partially assembled may be seriously damaged by light winds.
- Do not attempt to assemble the building on a windy day, because the large panels acting as a "sail" can be whipped about by the wind; making construction difficult and unsafe.

WARRANTY REQUIREMENTS:

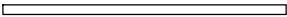
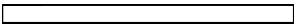
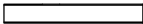
- Wash all surfaces annually using a hose and soft nylon brush.
- Within 2 km of coast – wash every 3 months as above. After a storm, wash the cladding and the gutters as soon as possible to remove any highly corrosive salt deposits.
- Volcanic Ash Fallout – wash as soon as possible, removing fall out from roof and gutters.
- Do not allow manures, chemicals or other corrosive materials to have direct contact with cladding.

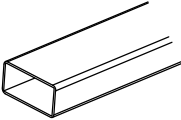
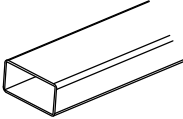
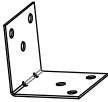
PARTS LIST

Item no.	Reference Image	Qty.
P1		14
P2		7
P3		8
P4A		1
P5A		1
P6A		1
P7A		1
P4B		1
P5B		1

Item no.	Reference Image	Qty.
P6B		1
P7B		1
P11		7
P12		14
ZL1		4
ZL2		6
ZL3		4
ZL5		2
ZU1		3

PARTS LIST

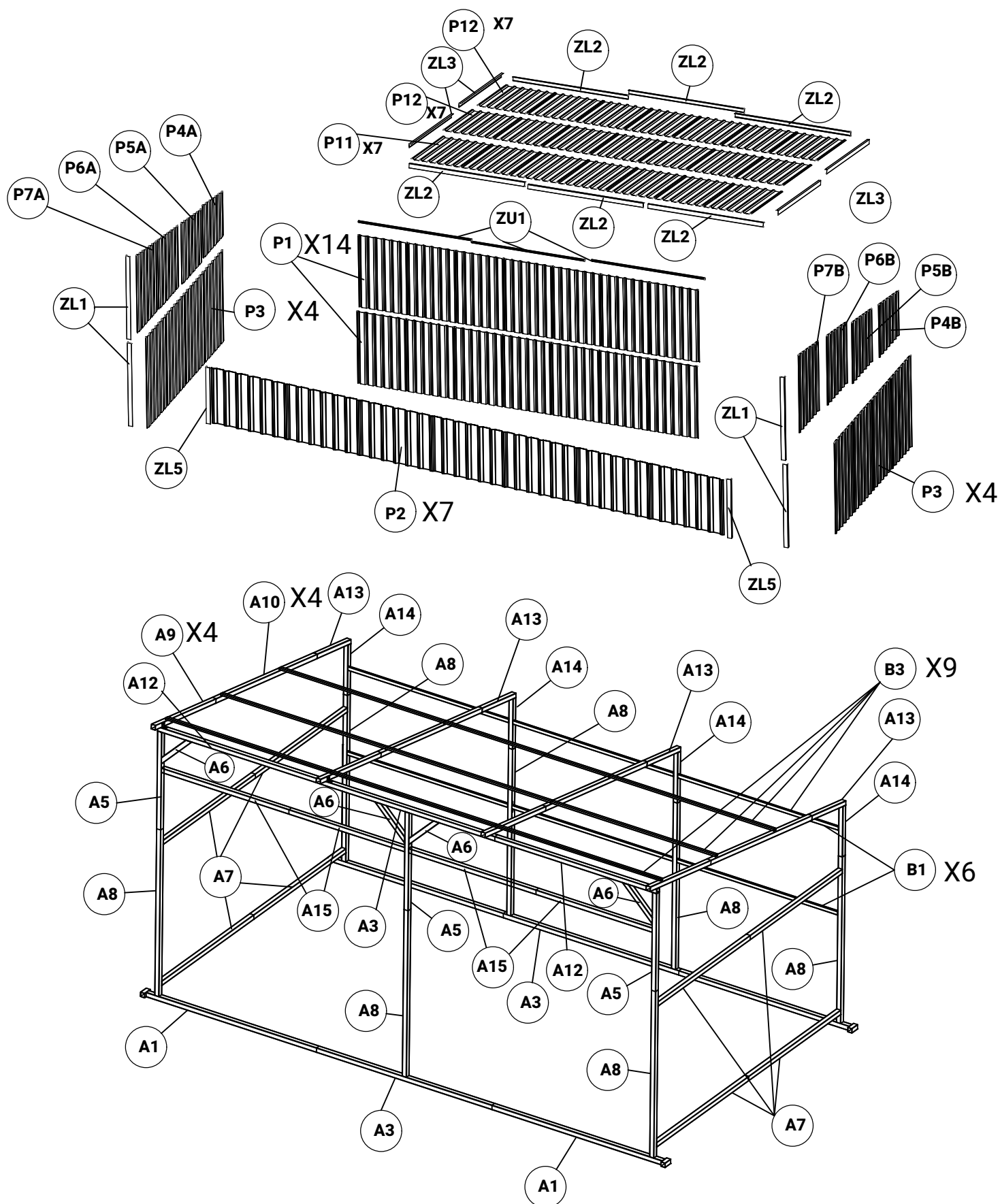
Item no.	Reference Image	Qty.
A1		4
A2		4
A3		3
A5		3
A6		4
A7		8
A8		7
A9		4
A10		4

Item no.	Reference Image	Qty.
A12		2
A13		4
A14		4
A15		4
B1		6
B3		9
K6		6
S1		450
K9		8

PARTS LIST

Item no.	Reference Image	Qty.
M1		4

ASSEMBLY BY KEY NO.



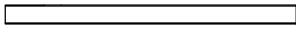
Step 1

A8

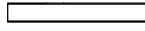
A5

A7

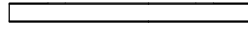
A14



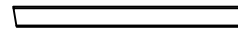
X4



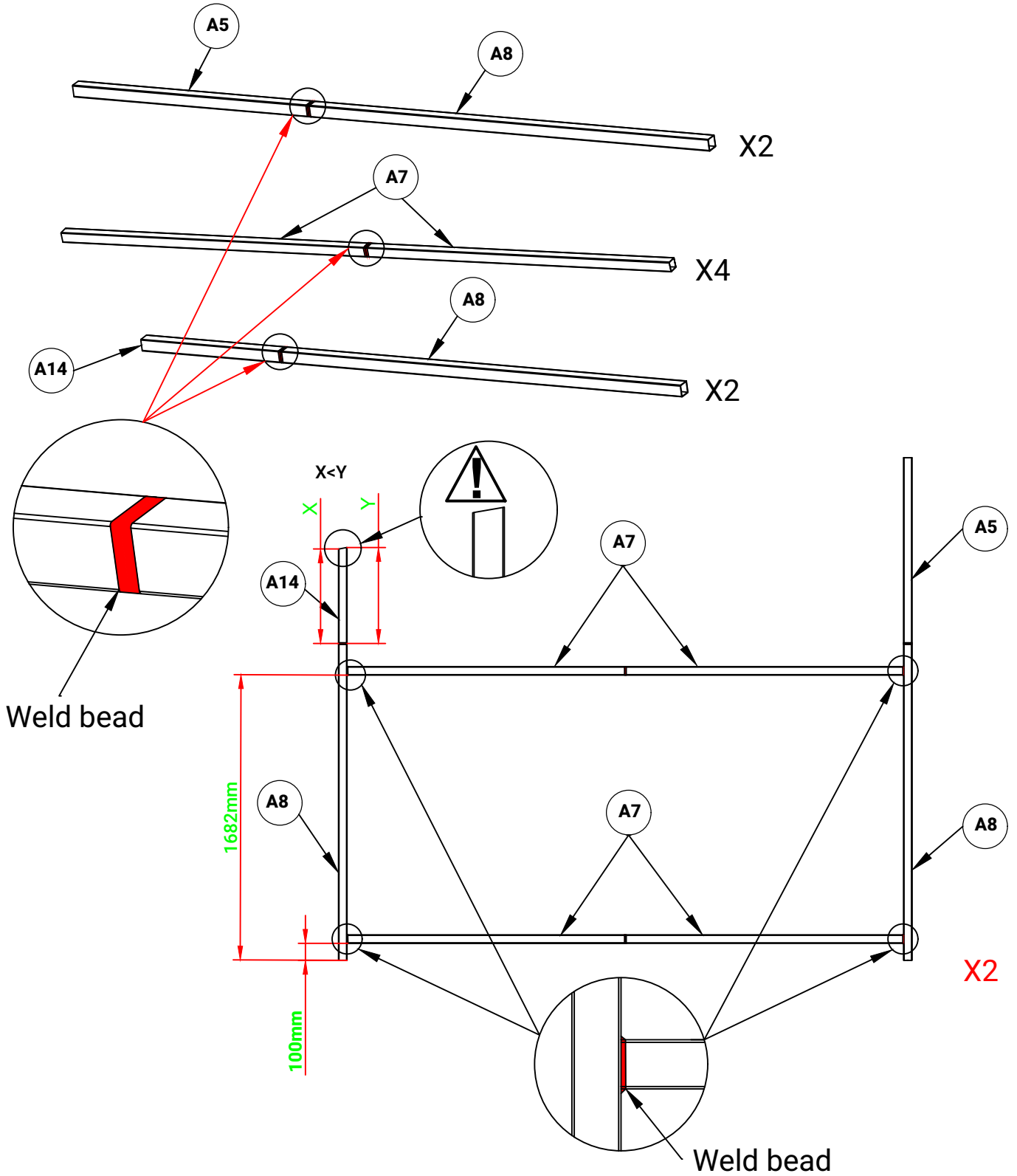
X2



X8

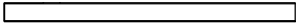


X2



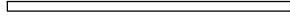
Step 2

A1



X4

A3

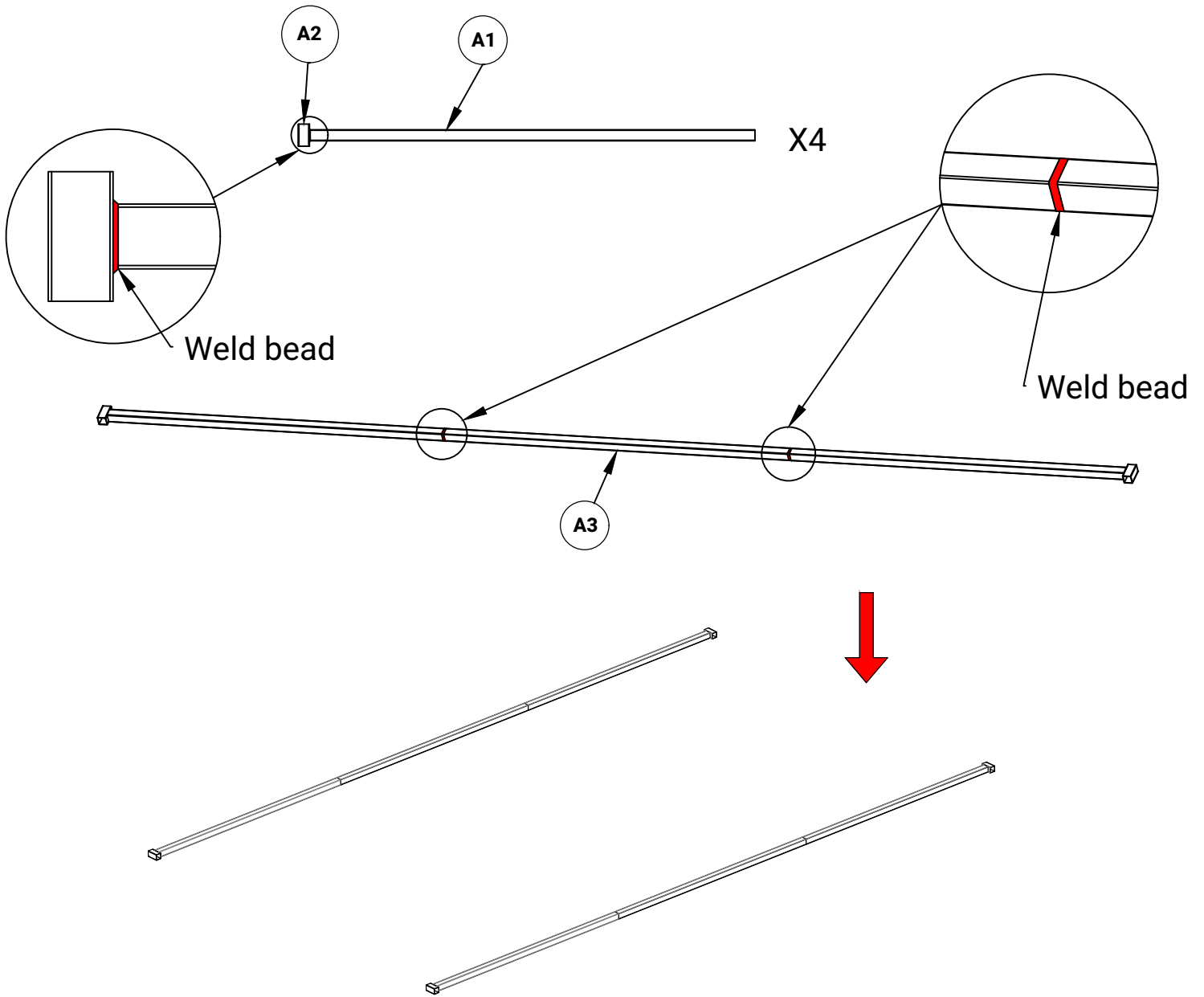


X2

A2



X4



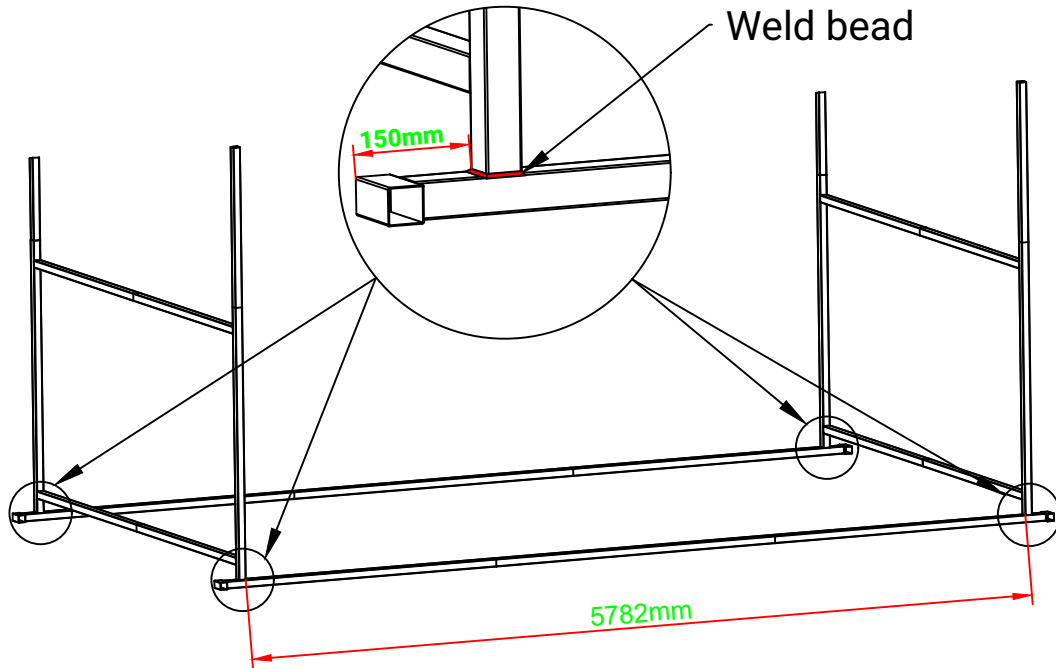
Step 3



X2



X2

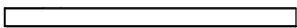


Step 4

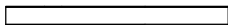
A15

A8

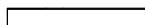
A5



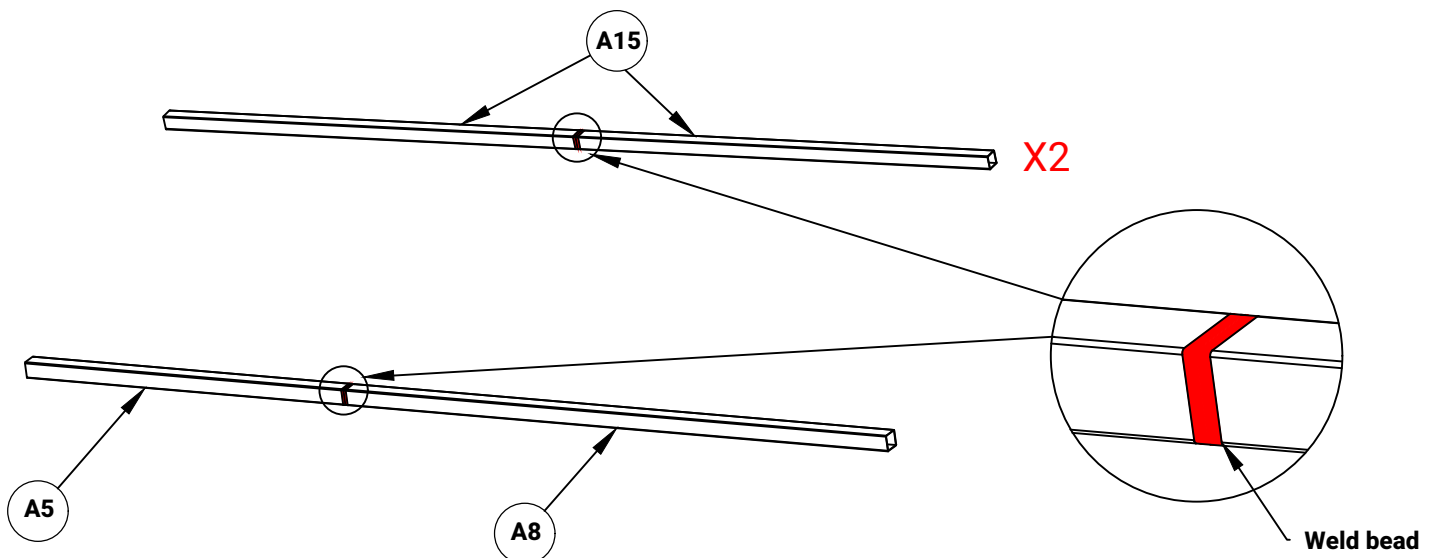
X4



X1



X1



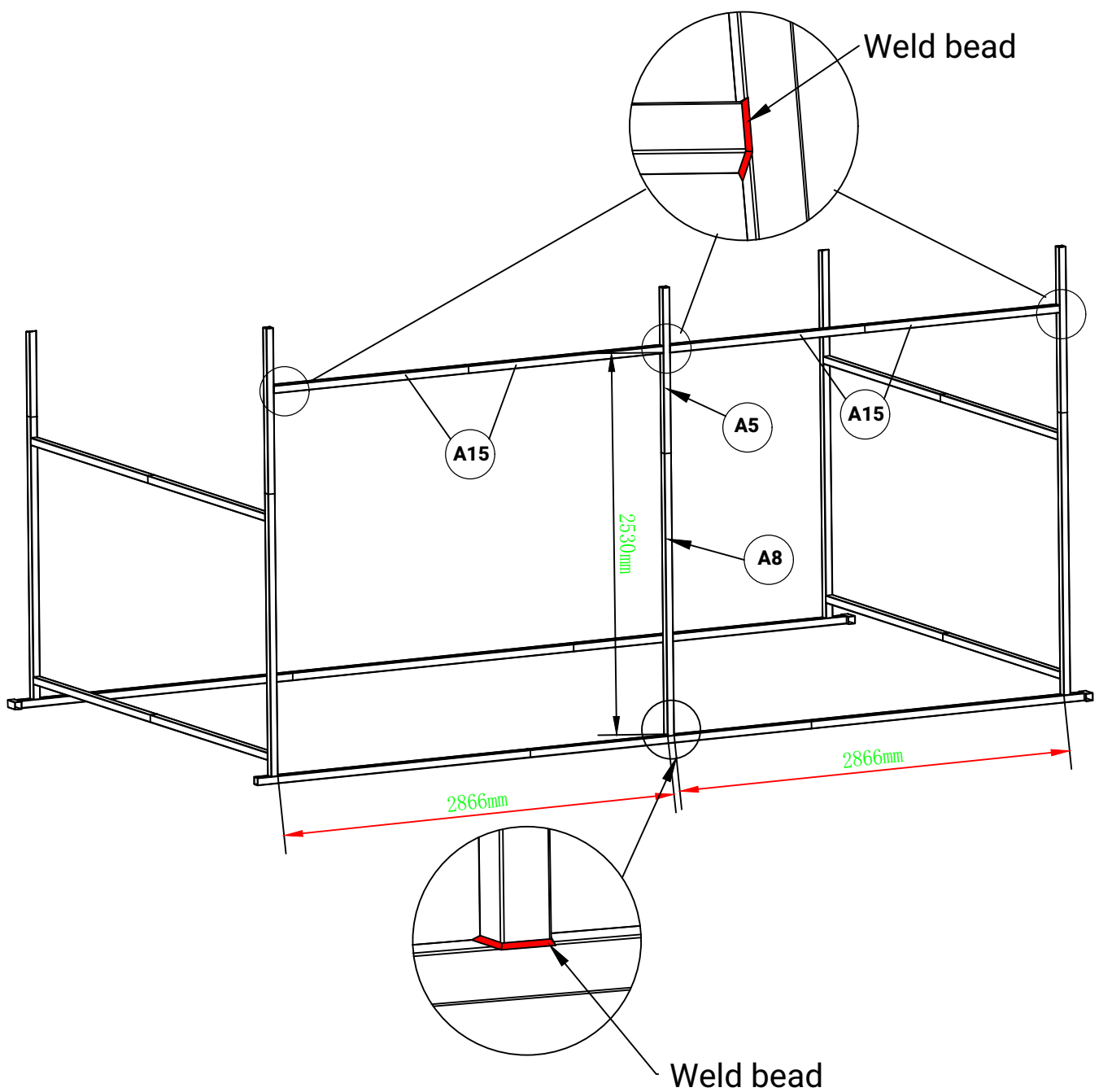
Step 5



X2



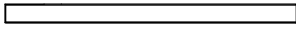
X1



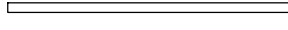
Step 6

A12

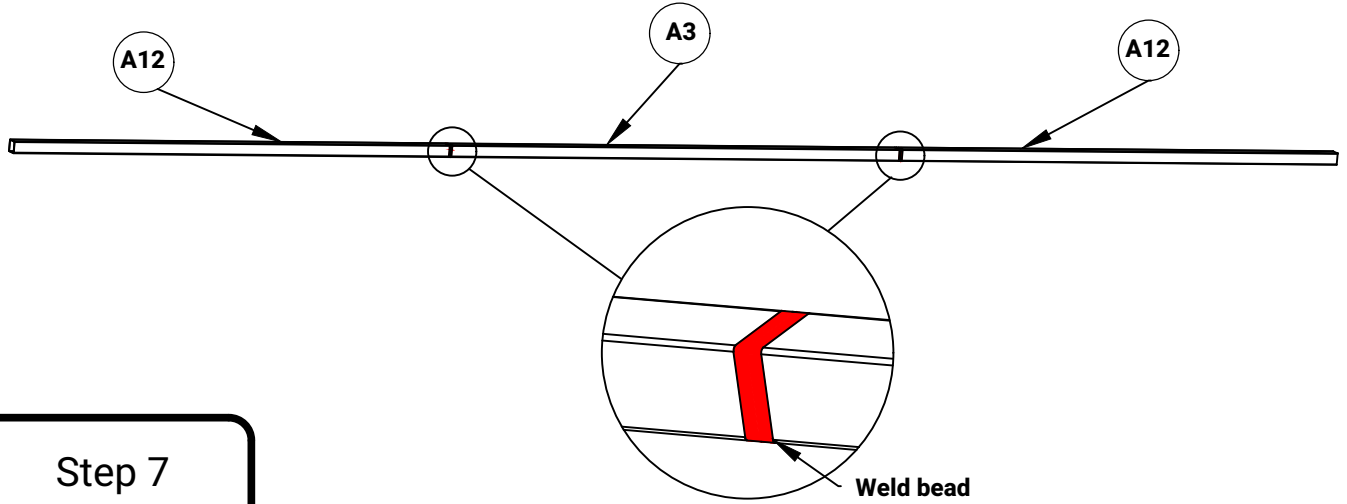
A3



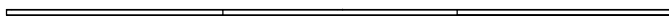
X2



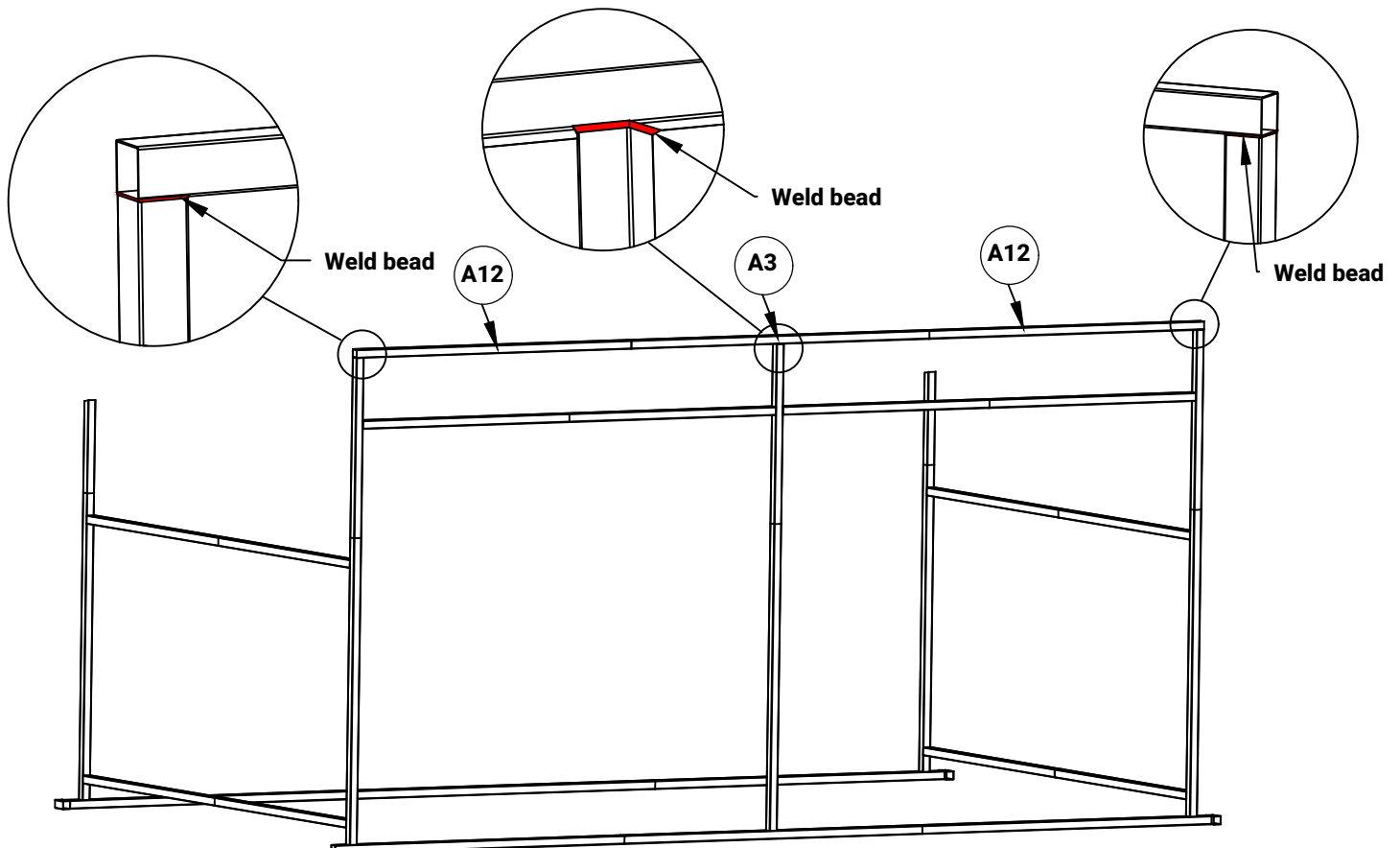
X1



Step 7



X1

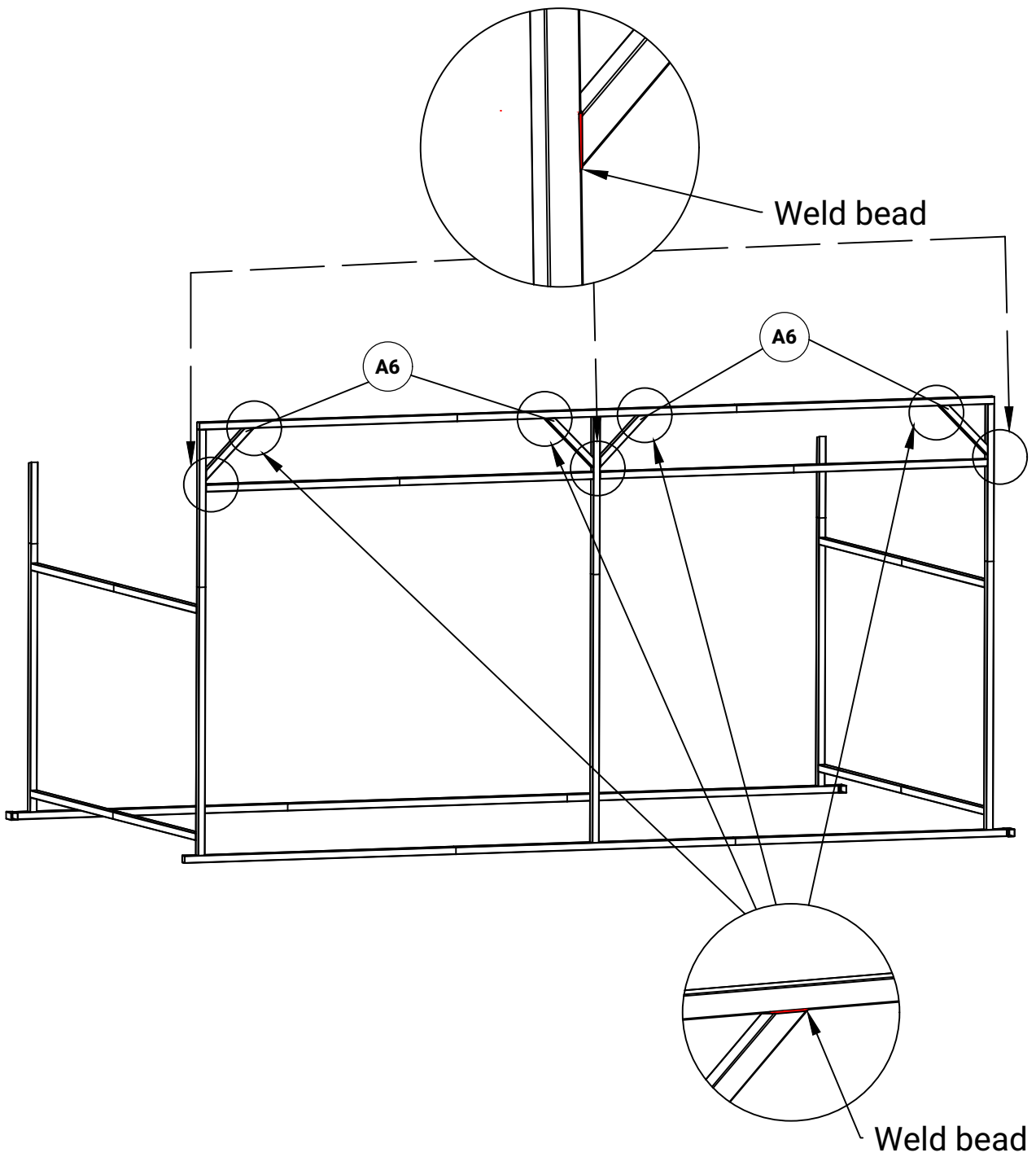


Step 8

A6

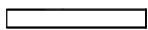


X4



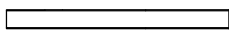
Step 9

A9



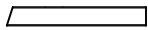
X2

A10



X2

A13



X2

K6



X2

S1

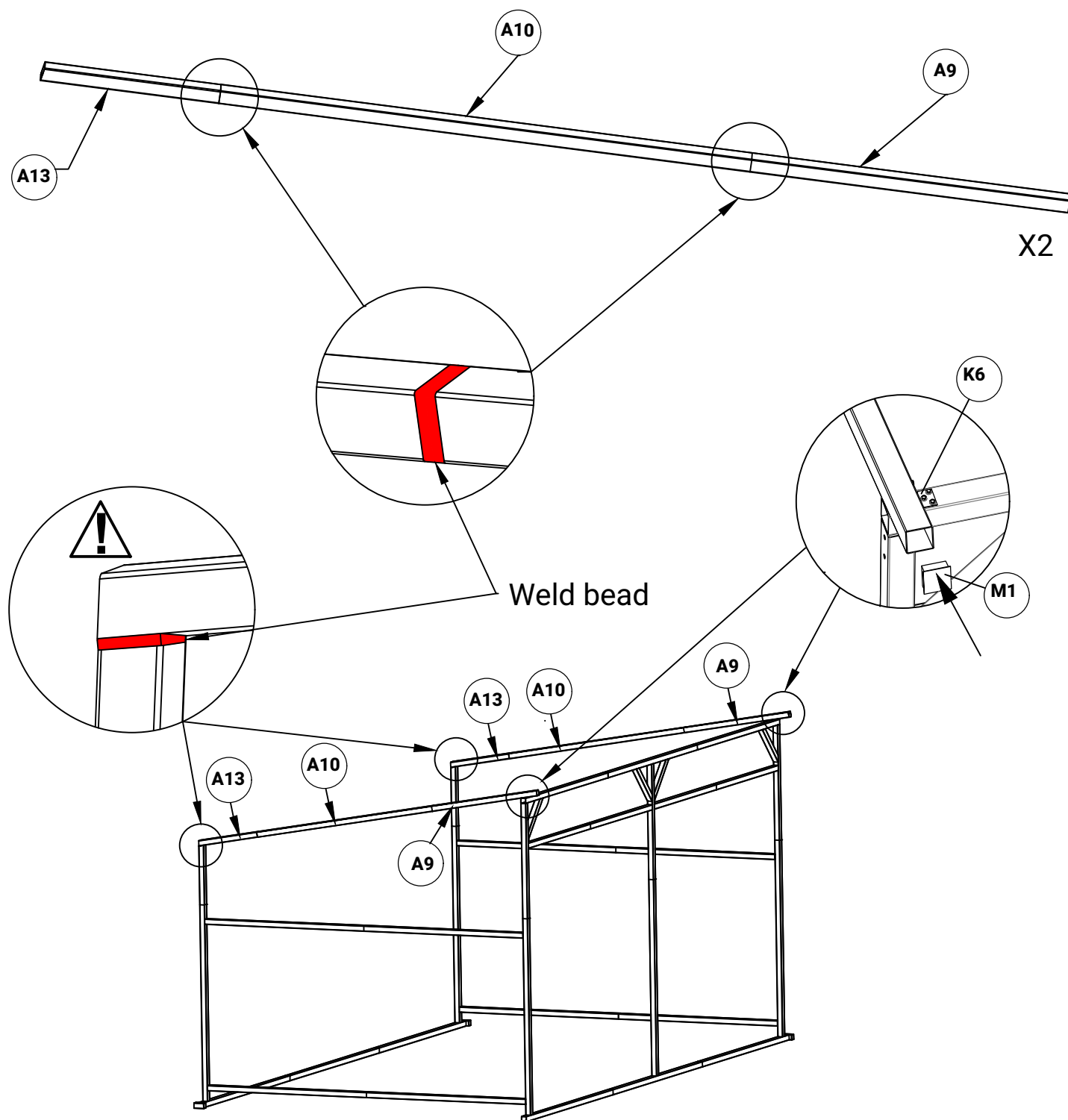


X12

M1



X2



Step 10

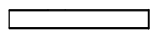
A8

A9

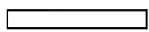
A10

A13

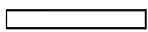
A14



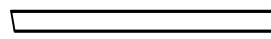
X2



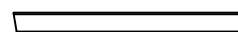
X2



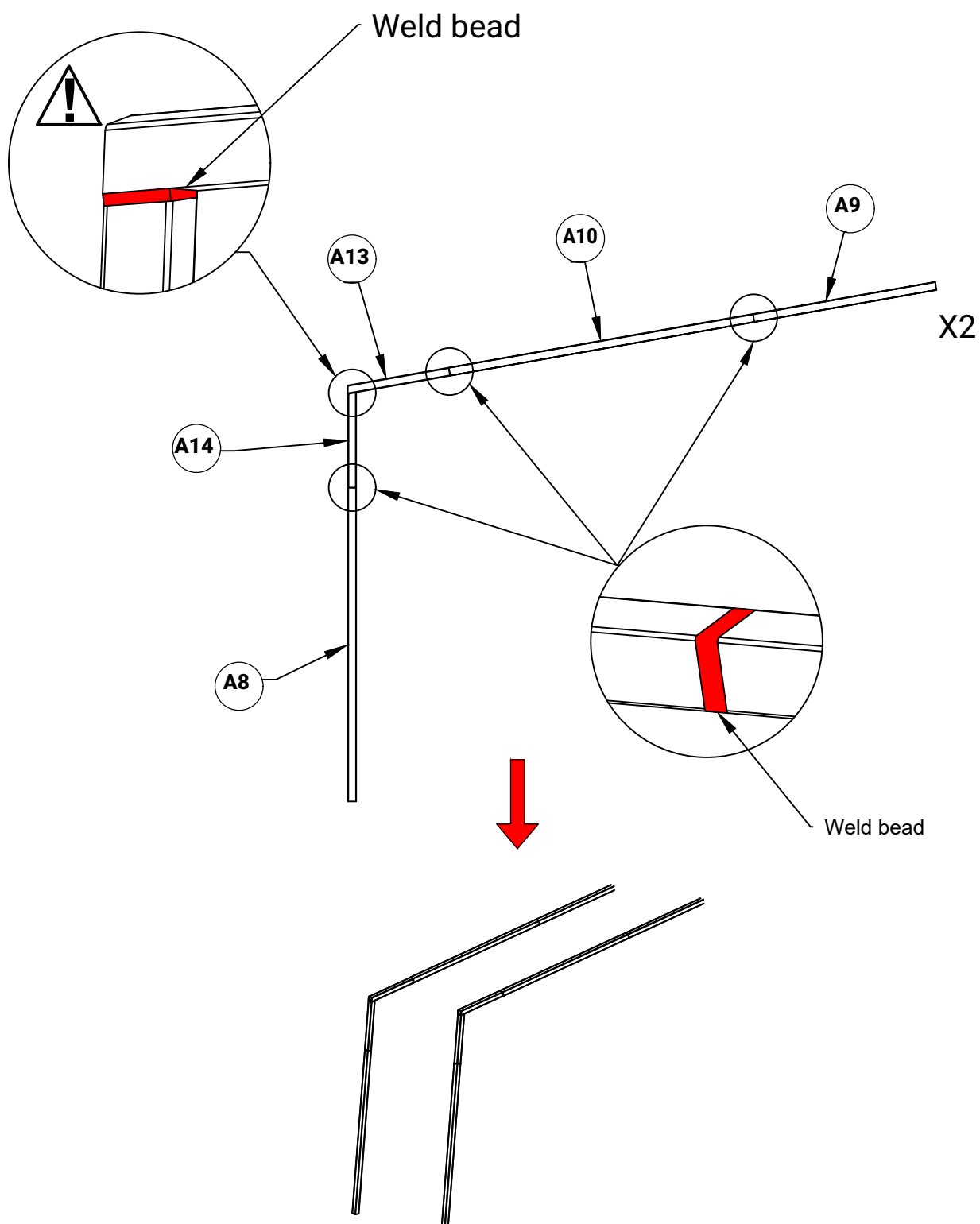
X2



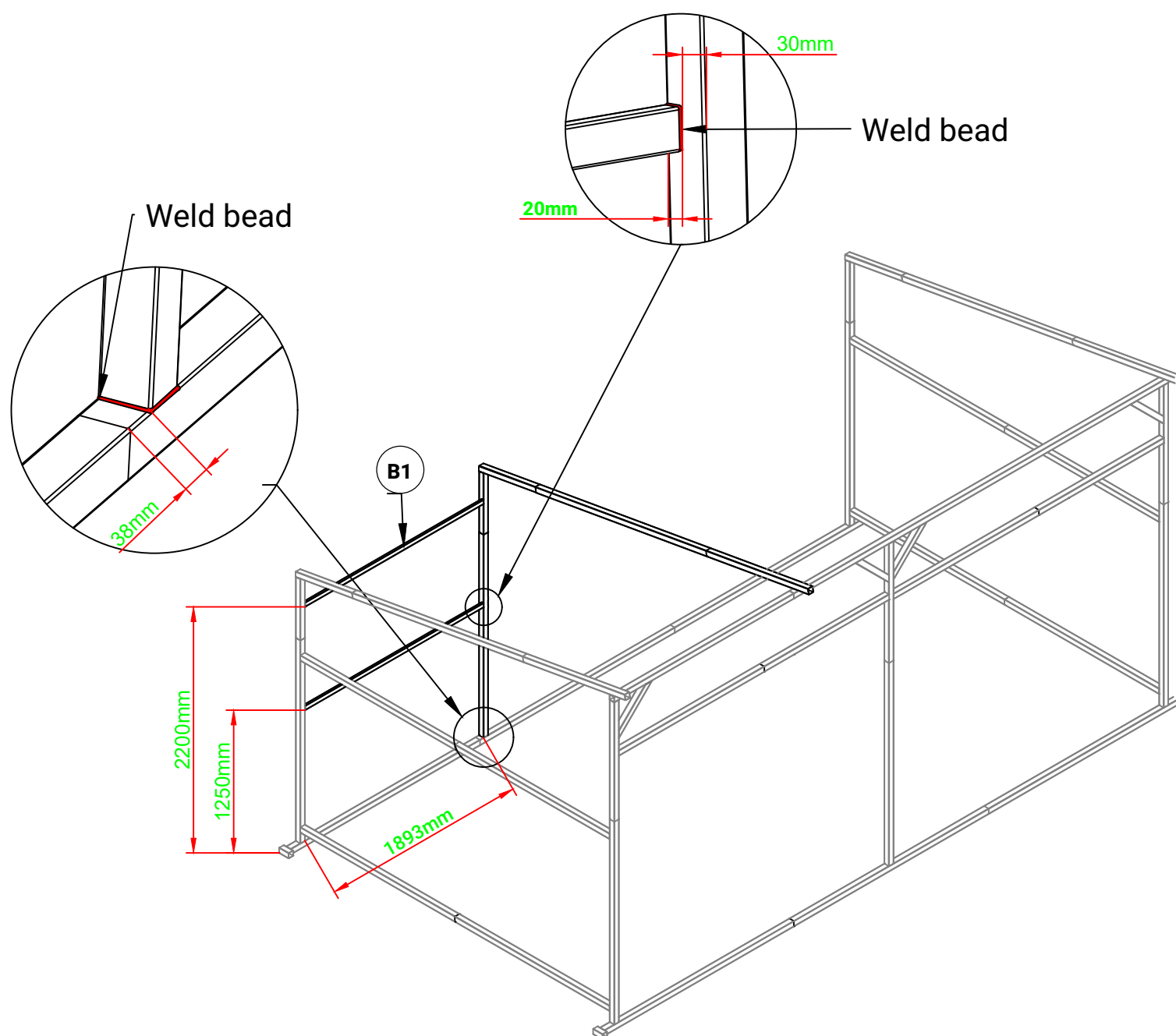
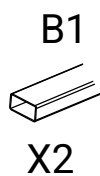
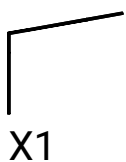
X2



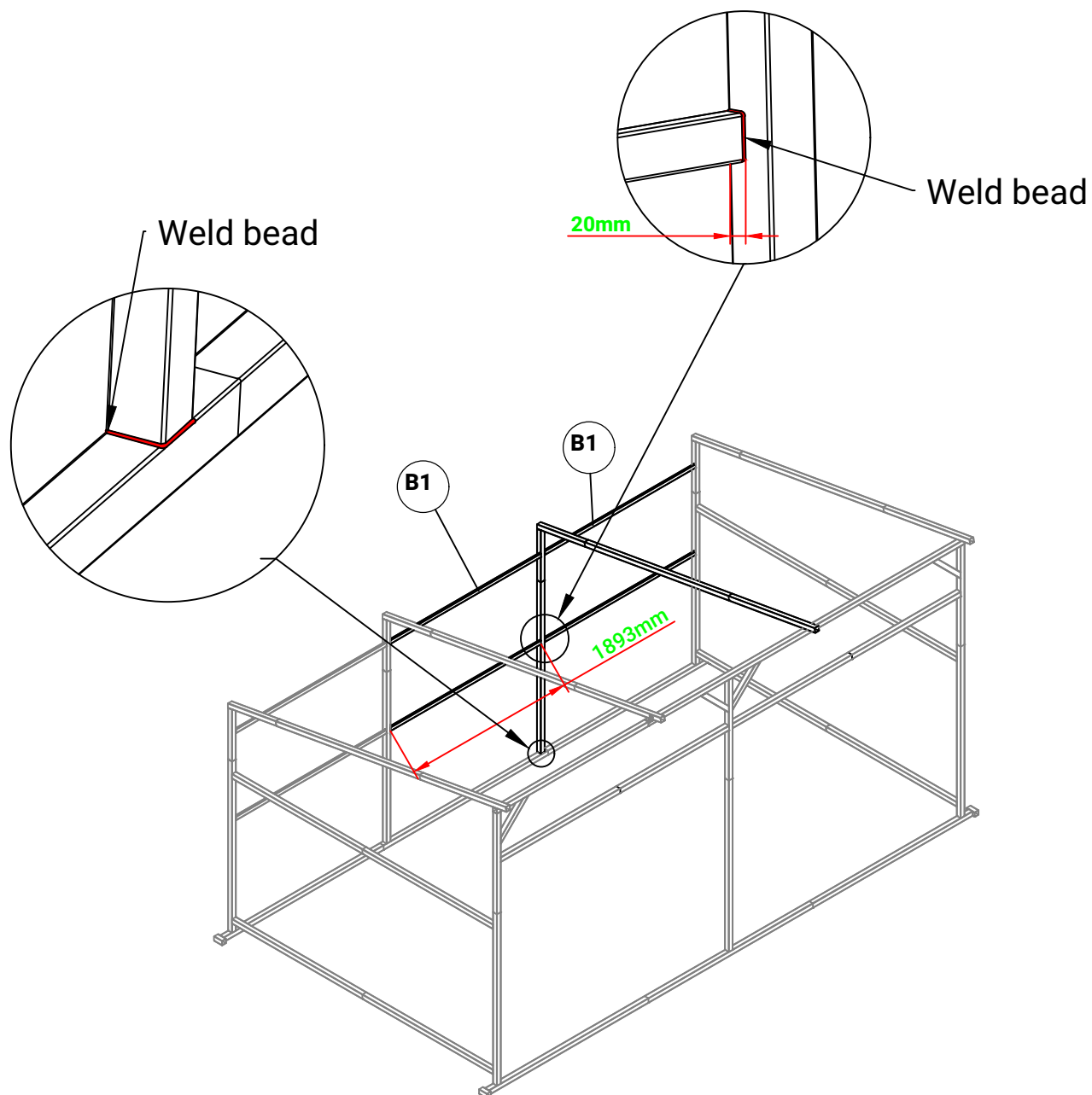
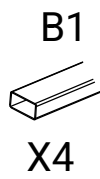
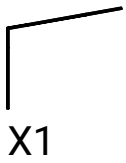
X2



Step 11



Step 12



Step 13

M1



X2

K6

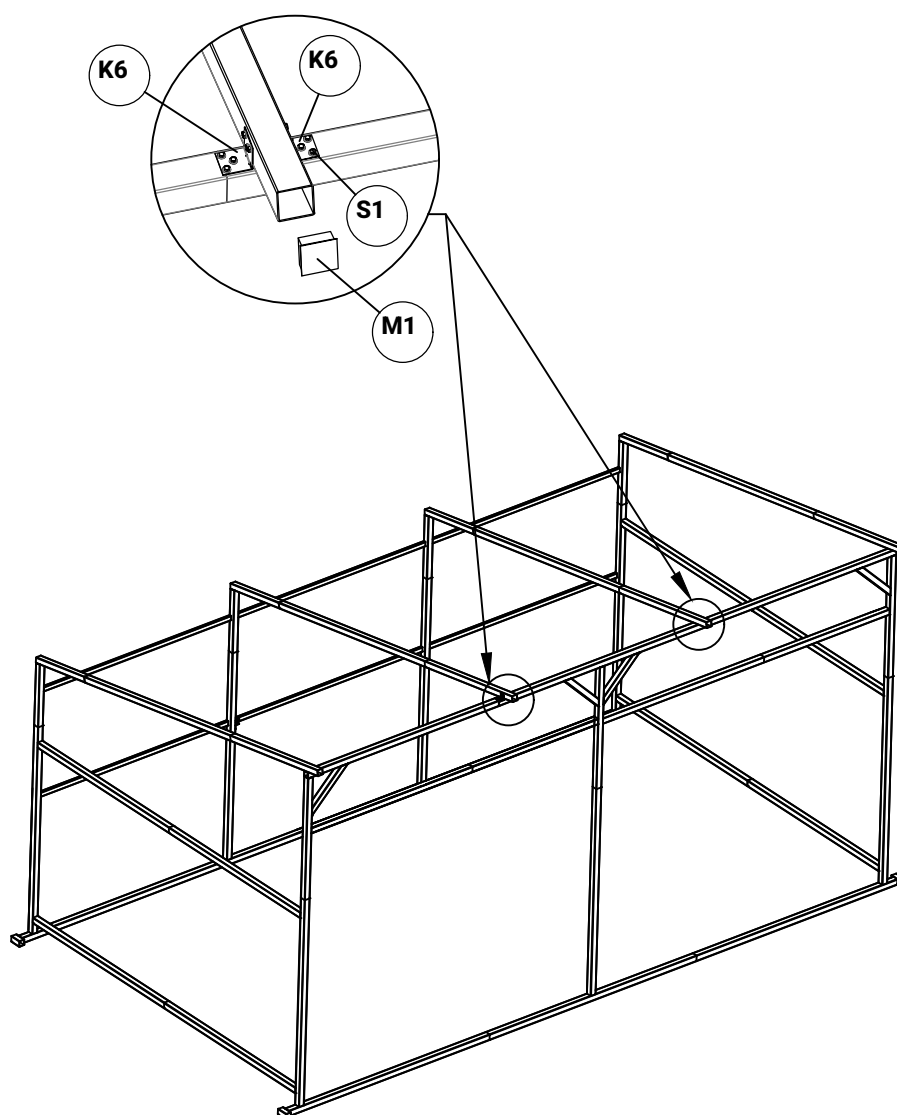


X4

S1



X24

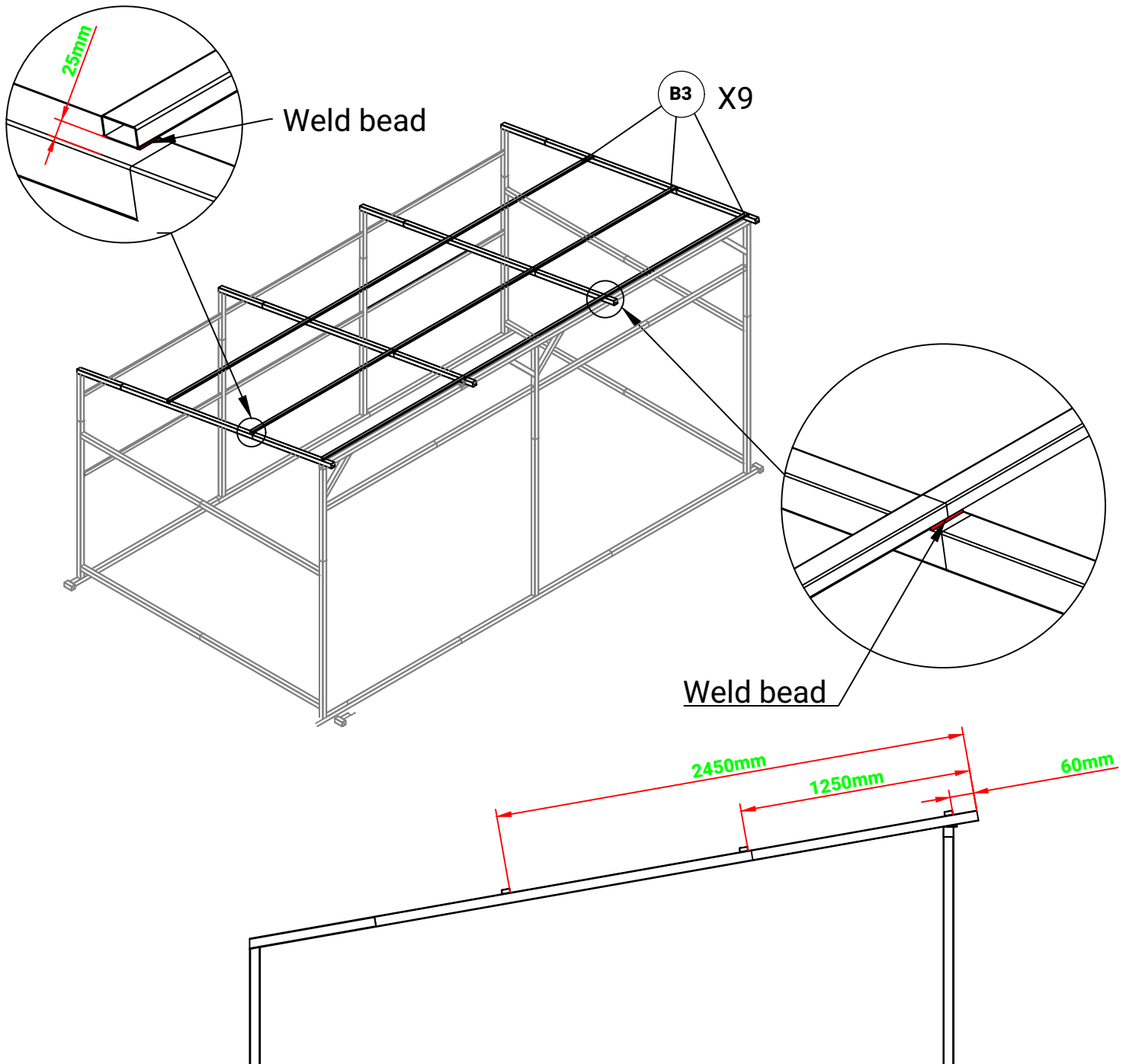


Step 14

B3



X9



Step 15

P1



X7

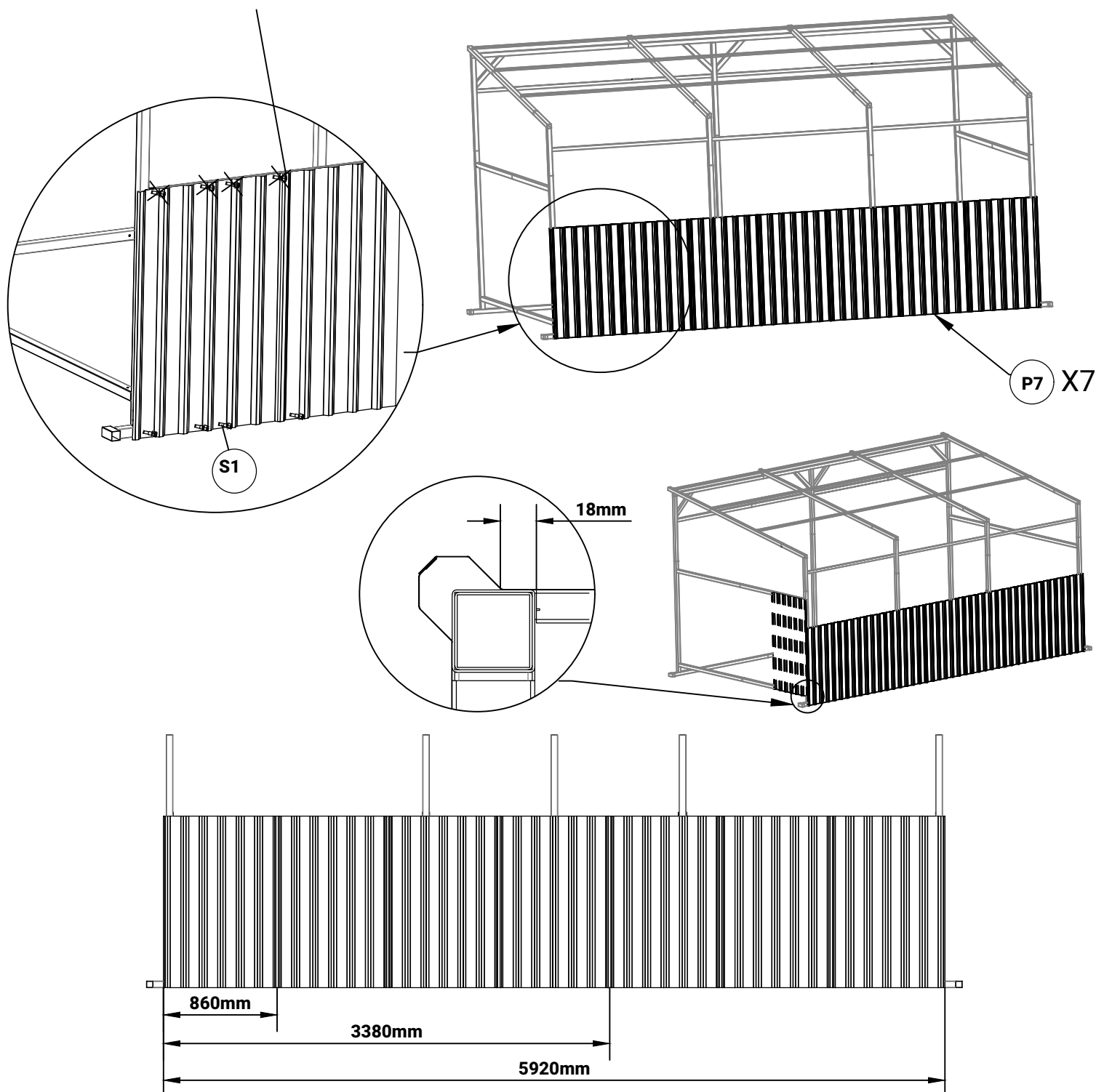
S1



X28



Do not join components together at this location yet, as the screws may obstruct further assembly of the other components.



Step 16

P1

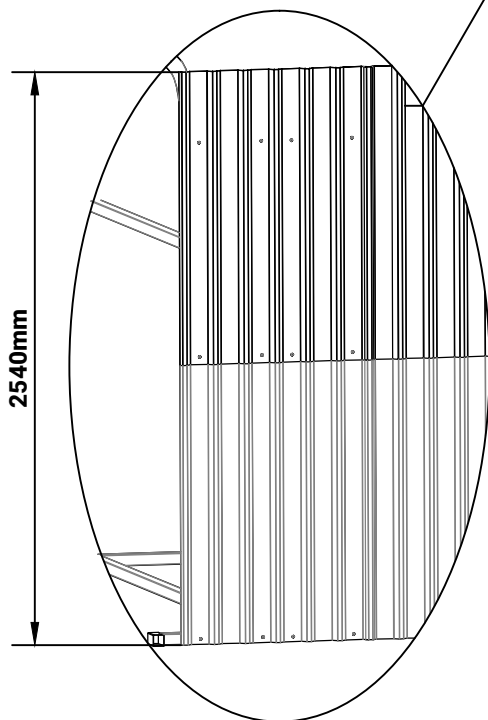
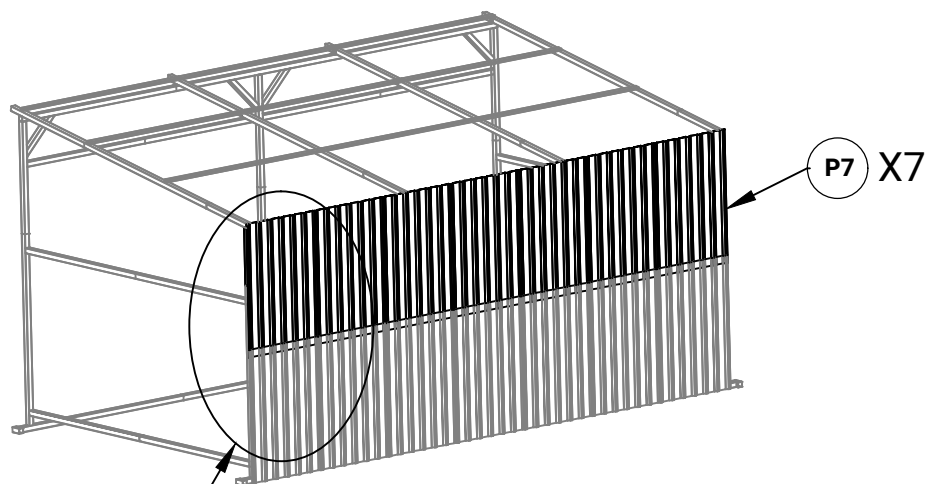


X7

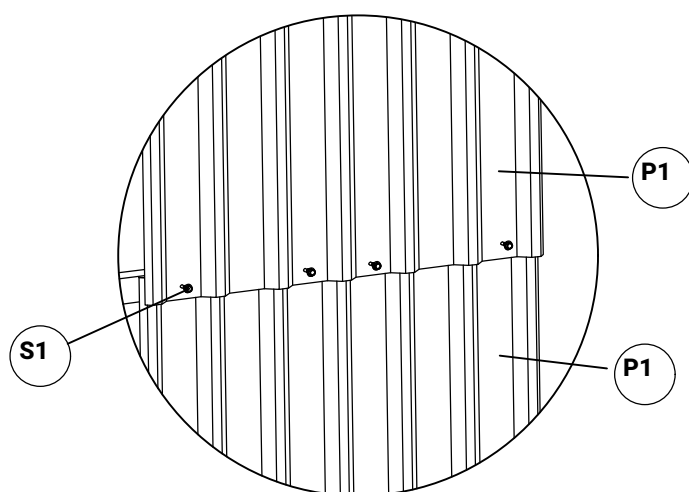
S1



X56



When two panels overlap, make sure upper panel covers the lower panel.

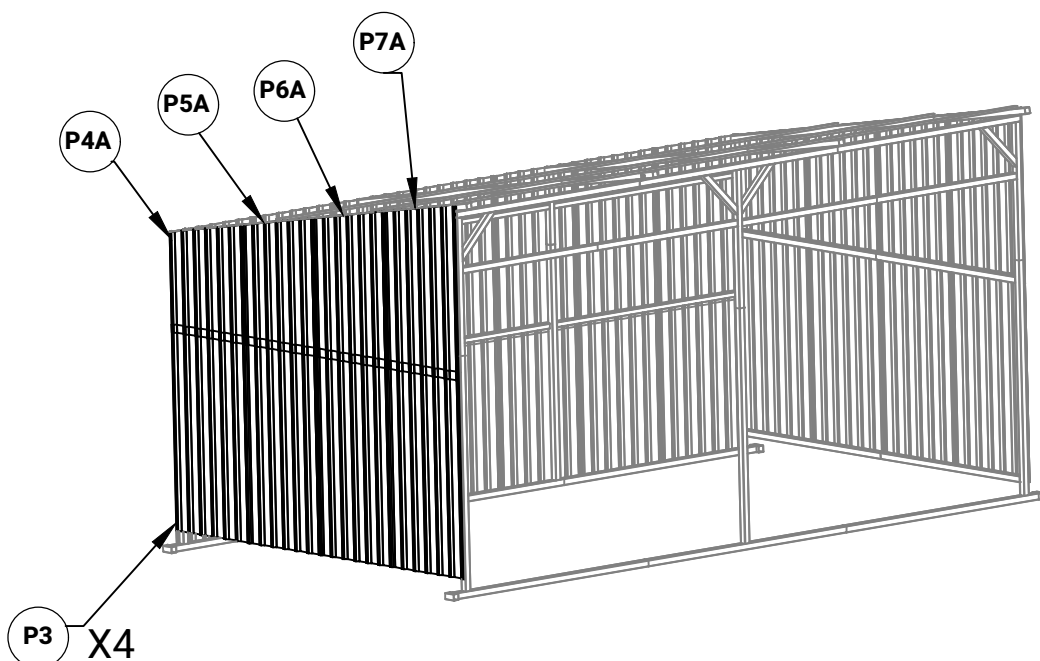
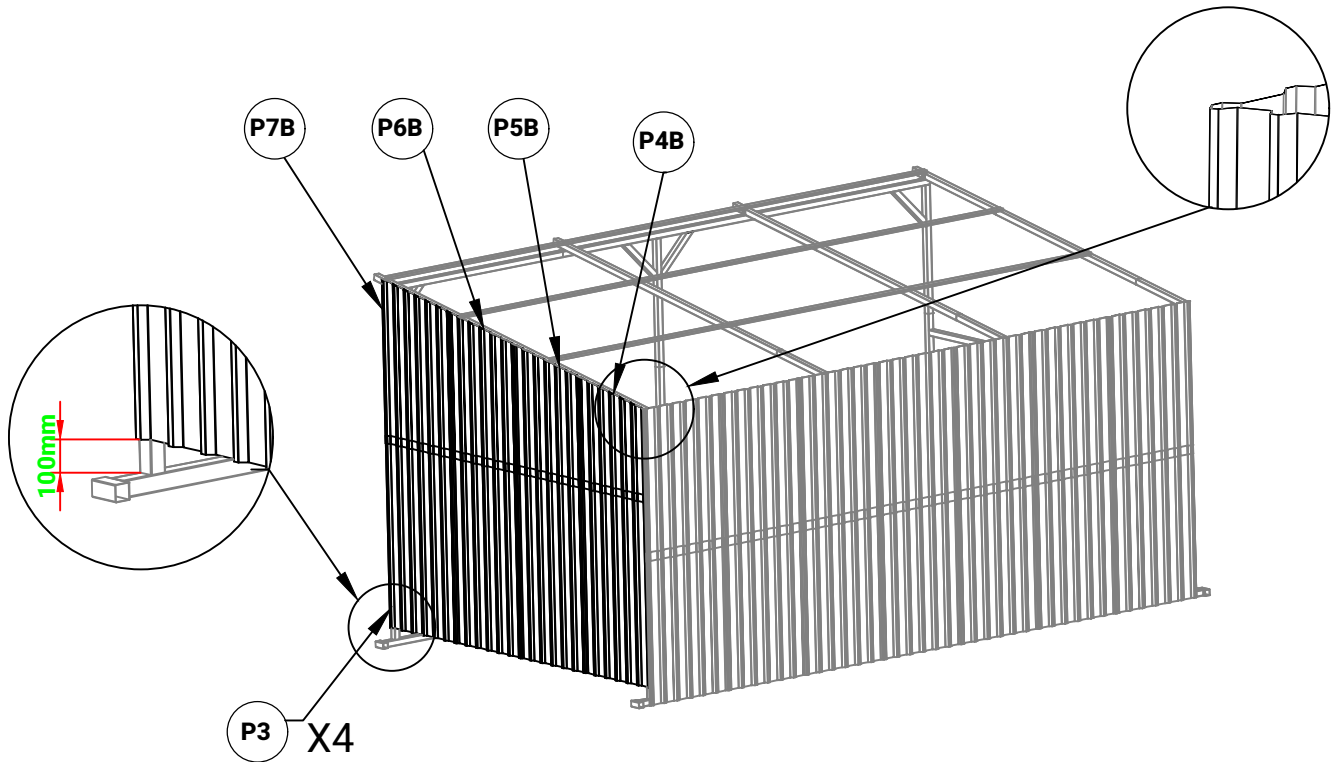


Step 17

P3	P4A	P5A	P6A	P7A	P4B	P5B	P6B	P7B	S1
									
X8	X1	X1	X1	X1	X1	X1	X1	X1	X96



When two panels overlap, make sure upper panel covers the lower panel.



Step 18

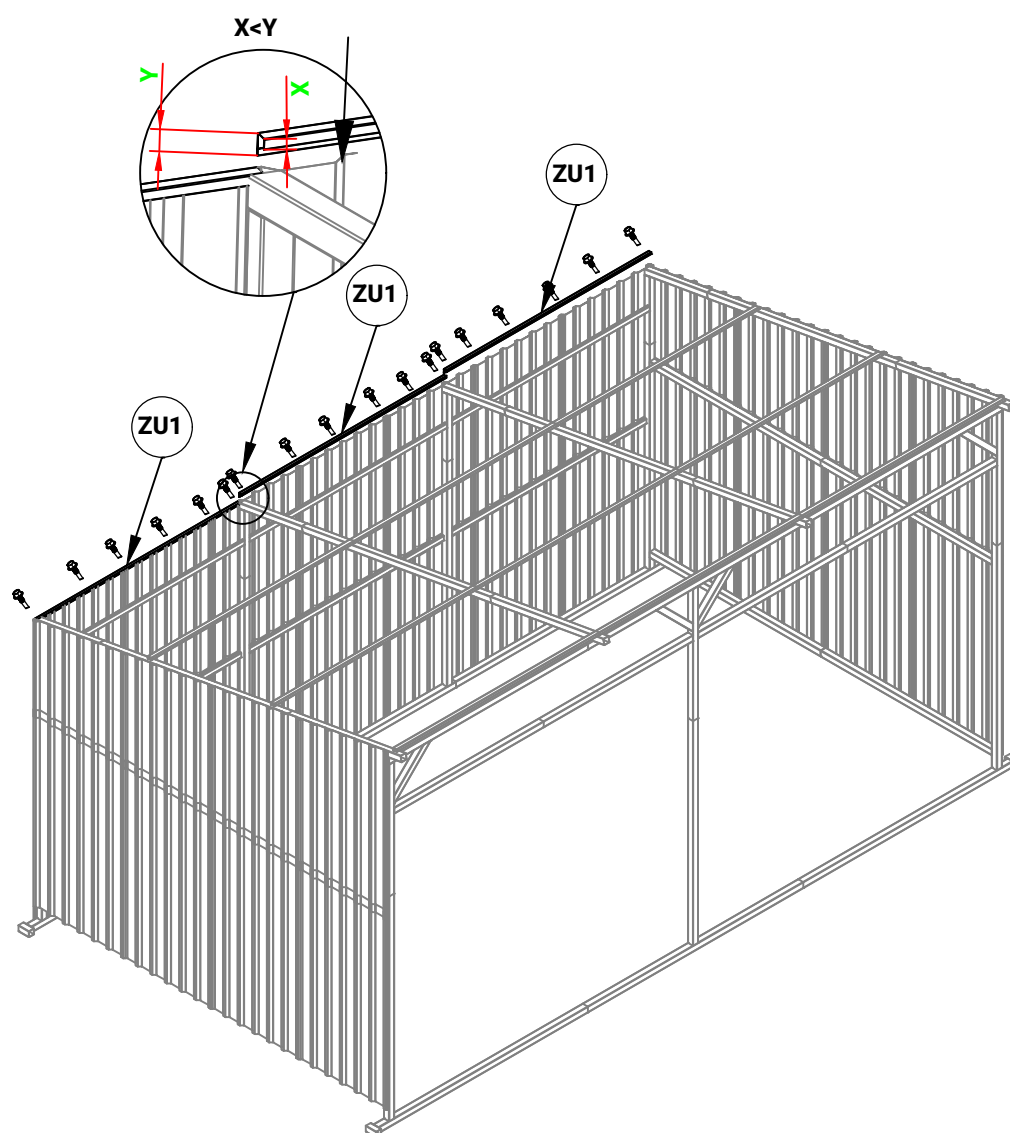
ZU1

S1



X3

X18



Step 19

P11



X7

P12

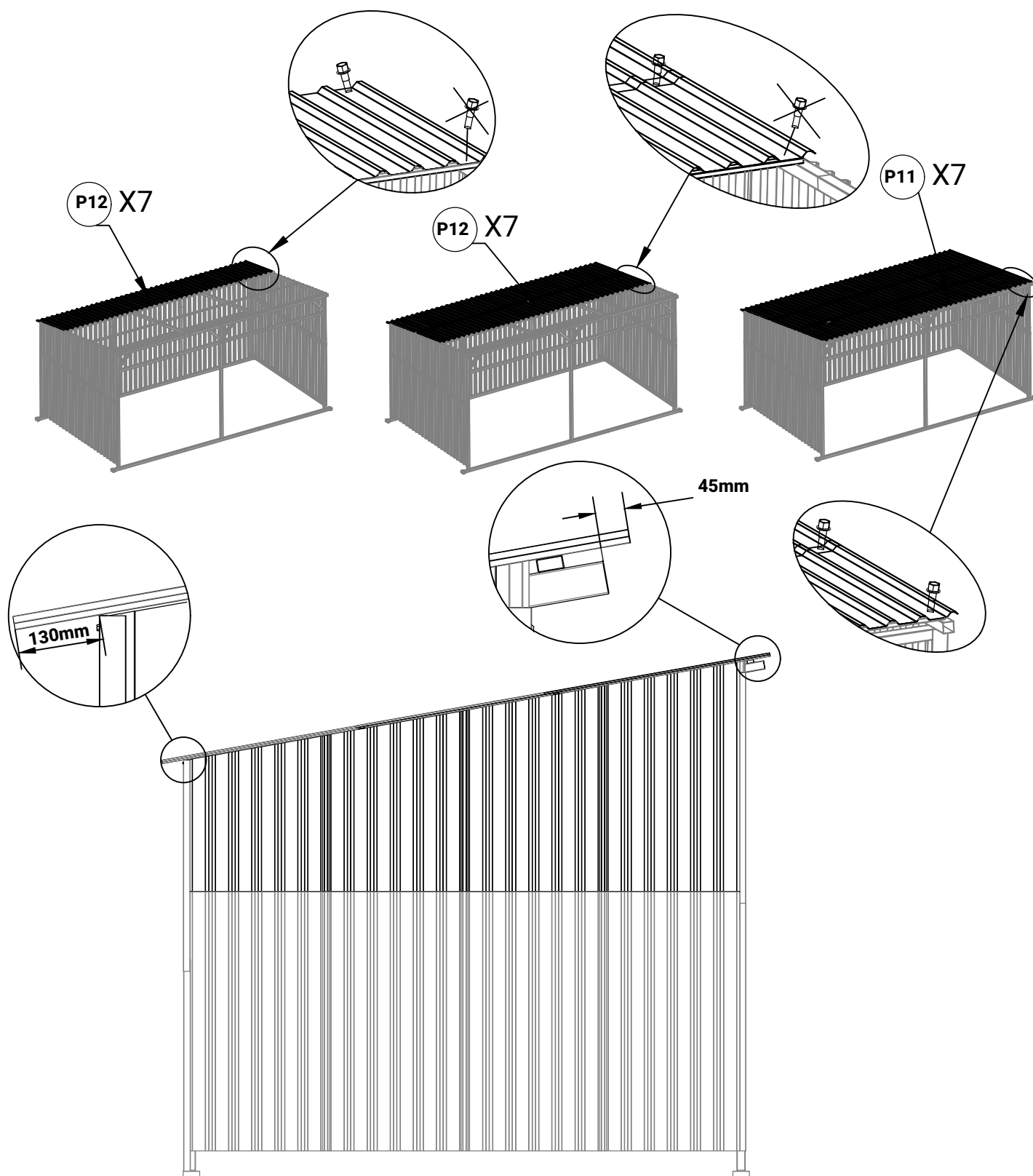


X14

S1



X112



Step 20

P2

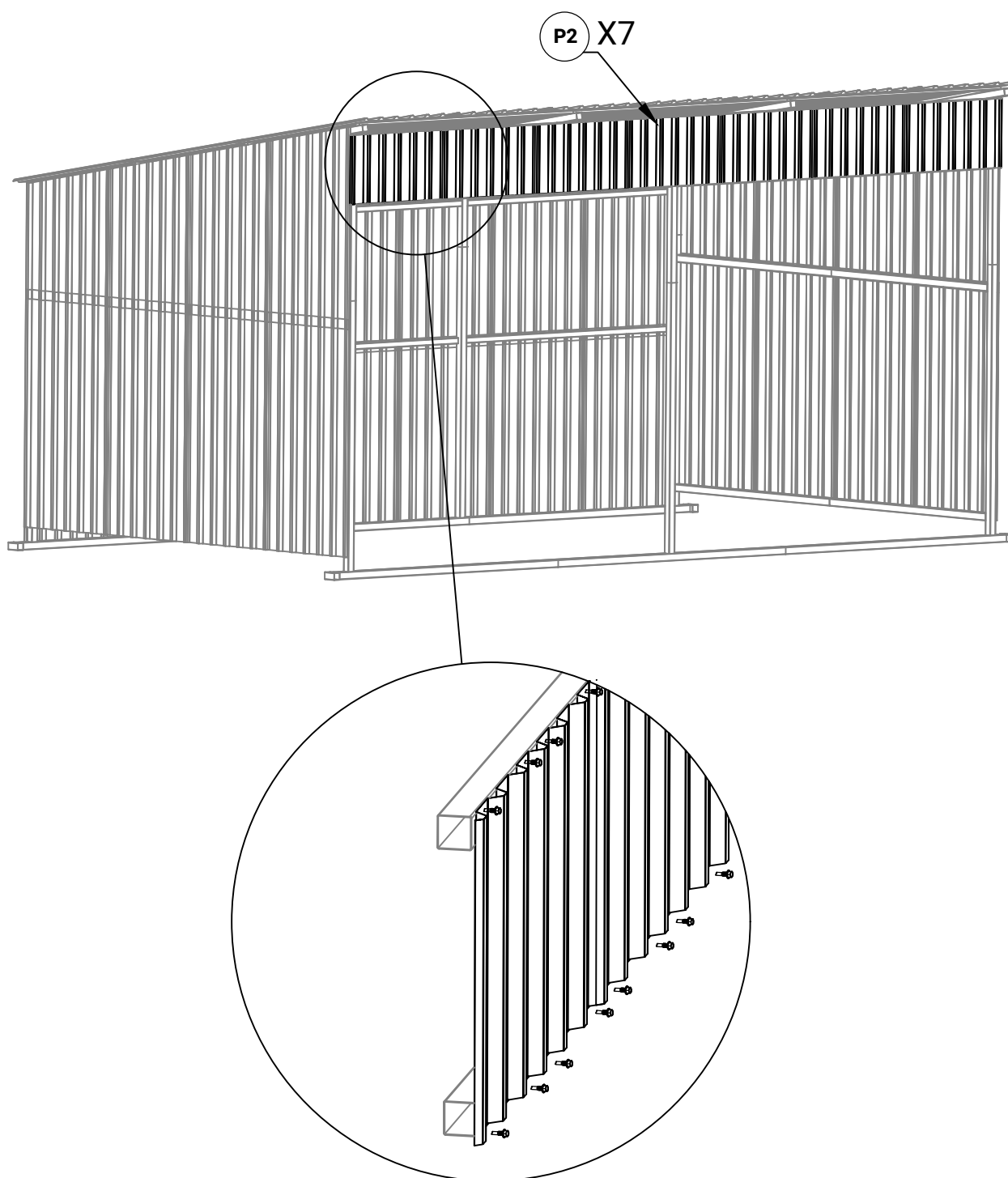


X7

S1



X56



Step 21

ZL1



X4

ZL5



X2

ZL2



X6

ZL3

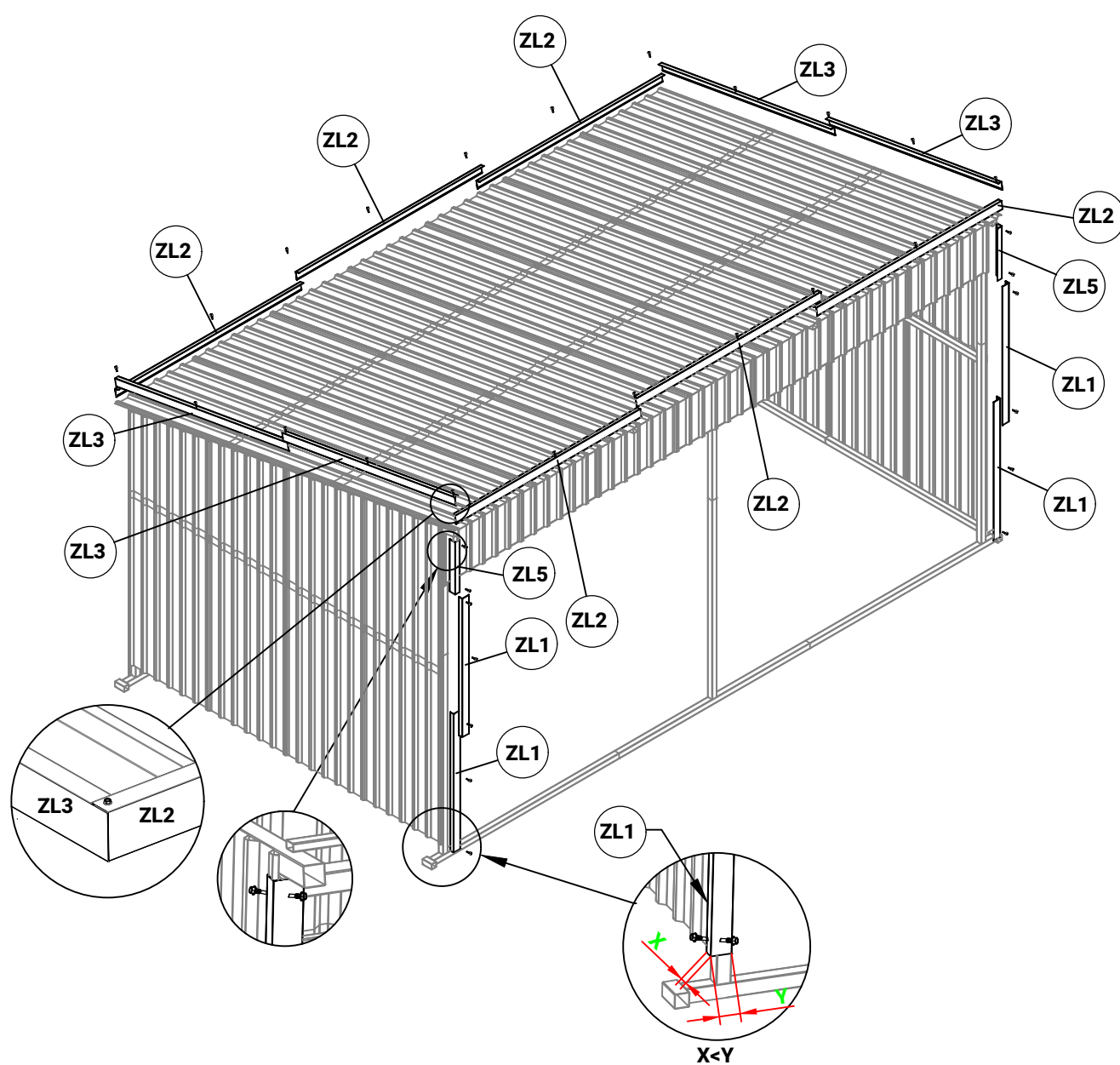


X4

S1



X48



Step 22

K9



X8

