



ROCKER PANEL GUARD INSTALLATION INSTRUCTIONS

Item: 85636

4 Pc. Rocker Panel Guards Fits:

2001-2006 CHEVY SILVERADO/GMC SIERRA 2500 HD
& 3500 CREW CAB

2004 CHEVY SILVERADO/GMC SIERRA 2500 CREW
CAB

The safety instructions provided in this manual are not intended to cover all possible conditions and practices that may occur when operating, maintaining and cleaning the product.

Always use common sense and pay particular attention to all DANGER, WARNING, CAUTION, and NOTICE statements of this manual.

WARNING SYMBOLS AND DEFINITIONS:



Safety Alert Symbol. Alerts you to potential personal injury hazards. Obey all safety messages that follow this symbol to avoid possible injury or death.



DANGER

Indicates a hazardous situation which WILL result in death or serious injury.



WARNING

Indicates a hazardous situation which COULD result in death, serious injury, or damage to personal property.



CAUTION

Indicates a hazardous situation which could result in minor, or moderate injury.



Read and understand these instructions and safety warnings prior to using this product.



WARNING

Keep for future reference.

UNPACKING & INSPECTION:

When unpacking, please inspect the product carefully to ensure the product is intact and undamaged. If any parts are missing or broken, please call 1-800-386-0191 as soon as possible.

Package contents: (Driver's Side) Left Front Guard 1pc.; (Driver's Side) Left Rear Guard, 1 Pc.; (Passenger Side) Right Front Guard, 1 pc.; (Passenger Side) Right Rear Guard, 1pc.;



WARNING

Installation and service of this equipment should be performed by competent and qualified personnel.

Improper installation, adjustment, alteration, service, or maintenance can cause injury or property damage. For assistance, or additional information, consult a qualified service technician, service agency, or your vehicle dealer.

Some model years may require cutting, sanding, or filing of the rocker panel guards for a good fit. Check the fit of the guards prior to removing the adhesive backing. If you are unsure of the make and model of your vehicle, refer to your vehicle's owner's manual or contact your vehicle manufacturer with the VIN number for information.

The manufacturer only warrants approved installation using the instructions, adhesive tape, and provided hardware. Failure to install according to these instructions will invalidate any warranty. DO NOT use alternative adhesives such as silicone, liquid nails, or superglue in an attempt to attach the panels.

Painting of the rocker panel guards, if desired, should be done before installing onto the vehicle. Clean the surface to be painted thoroughly with an appropriate degreaser. DO NOT use lacquer thinner or enamel reducer as a degreaser. Wipe with a clean tack cloth before painting, then apply an undercoat designed to promote paint adhesion to TPO plastic. Contact the paint manufacturer for more information.

2004-2006 CHEVY SILVERADO/GMC SIERRA 1500
CREW CAB

2007 CHEVY SILVERADO/GMC SIERRA 1500, 2500
HD. & 3500 CLASSIC CREW CAB



WARNING Maintain a minimum clearance of 4 inches from any exhaust pipes. Do not allow hot exhaust gases to vent directly onto the guards.

Before installation, remove any rust, down to bare metal, from the vehicle rocker panel and/or fasteners that will be covered by the guards and paint the bare metal with a rust inhibiting paint. Allow the paint to dry before installing the guards.

Some vehicles may have decals that will interfere with installation of the rocker panel guards. Remove any decals prior to installation.

NOTE: The adhesive tape requires installation to be with an ambient and part temperature of at least 60°F (16°C) for proper adhesion. A minimum of 24 hours is also needed to cure and establish a firm bond. Once the backing is removed and attached to the vehicle surface, do not wash the vehicle for 24 hours after installation, and avoid kicking or moving the panels during that period.

INSTALLATION

Tools needed for installation:

Lint-Free Cloth for cleaning, and Rubbing Alcohol.

STEP 1: Start by opening the vehicle doors.

STEP 2 : Use soap and water to clean off the door sills and the top and bottom of the vehicle rocker panels. Allow the surfaces to dry completely.

STEP 3: WITHOUT REMOVING THE ADHESIVE BACKING, place the rocker panel guard onto the appropriate rocker panel to check that it fits your vehicle. Make note of where the adhesive backing will be attached.

STEP 4: Use a lint free cloth with rubbing alcohol applied to thoroughly wipe all surfaces where the adhesive backing will be attached. Allow the surfaces to dry.

STEP 5: Peel back about 2 to 3 inches of the adhesive backing from behind the rocker panel guard. It is recommended to use masking tape to tape this short end of backing to the front of the rocker panel guard which will make it easier to locate and grasp.

STEP 6: VERY CAREFULLY align the rocker panel guard to its desired position without allowing any of the exposed adhesive to touch the vehicle surfaces. Once in position, slowly and deliberately place the rocker panel guard against the vehicle surface so the adhesive sticks to the surface.

STEP 7: Pull each adhesive backing slowly so that the adhesive tape is exposed to the vehicle surface. While pulling the backing, press FIRMLY on the surface above the adhesive to ensure the adhesive tape completely attaches to the vehicle.

STEP 8: Wait 24 hours for the adhesive to cure and establish a firm bond before washing. Avoid kicking or moving the panels during that period.

REPEAT THESE STEPS FOR EACH ROCKER PANEL GUARD.

90 DAY LIMITED WARRANTY

StarAsia-USA, LLC (hereinafter "seller") warrants to the original purchaser only, that this product will be free from defects in material or workmanship for a period of 90 days from date of purchase for home domestic use.

Warranty Performance

Warranty coverage is conditioned upon purchaser furnishing seller or its authorized service center with adequate written proof of the original purchase date. Products returned, freight prepaid and insured, to our factory or to an Authorized Service Center will be inspected and repaired or replaced, at seller's option, free of charge if found to be defective and subject to warranty. Defective parts not subject to normal wear and tear will be repaired or replaced, at our option during the above stated warranty periods. In any event, reimbursement is limited to the purchase price paid. Other than the postage and insurance requirement, no charge will be made for repairs or replacements covered by this warranty. Under no circumstances shall the manufacturer bear any responsibility for loss of the unit, loss of time or rental, inconvenience, commercial loss or consequential damages. There are no warranties which extend beyond the description of the face hereof.

Exclusions

This warranty does not cover parts damaged due to normal wear, abnormal conditions, misapplication, misuse, abuse, accidents, operation at other than recommended pressures or temperatures, improper storage or freight damage. Parts damaged or worn by operation in dusty environments are not warranted. Failure to follow recommended operating and maintenance procedures also voids warranty. Additional items not covered under warranty: product failure caused by rain, excessive humidity, corrosive environments or other contaminants; cosmetic defects that do not interfere with product's functionality. This warranty shall not apply when: the product has been used for commercial or rental purposes; defects in materials or workmanship or damages result from repairs or alterations which have been made or attempted by others or the unauthorized use of nonconforming parts; this damage is due to abuse, improper maintenance, neglect or accident; or the damage is due to use of the product after partial failure or use with improper accessories. Warranty does not apply to accessory items. Seller will not be liable for: labor charges, loss or damage resulting from improper operation, maintenance or repairs made by persons other than a Star Asia-USA, LLC Authorized Service Center. The use of other than genuine Star Asia-USA, LLC repair parts will void warranty.

Warranty Disclaimers

NO WARRANTY, ORAL OR WRITTEN, OTHER THAN THE ABOVE WARRANTY IS MADE WITH REGARD TO THIS PRODUCT, ANY IMPLIED WARRANTIES OF SELLER REGARDING THIS PRODUCT INCLUDING BUT NOT LIMITED TO, THE IMPLIED WARRANTIES OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE, ARE EXCLUDED. BUYER'S OR USER'S REMEDIES ARE SOLELY AND EXCLUSIVELY AS STATED ABOVE. STARASIA-USA, LLC SHALL IN NO EVENT BE LIABLE FOR INCIDENTAL, CONSEQUENTIAL, INDIRECT, OR SPECIAL DAMAGES. IN NO EVENT, WHETHER AS A RESULT OF A BREACH OF CONTRACT, WARRANTY, TORT (INCLUDING NEGLIGENCE) OR OTHERWISE, SHALL SELLER'S LIABILITY EXCEED THE PRICE OF THE PRODUCT WHICH HAS GIVEN RISE TO THE CLAIM OR LIABILITY. ANY LIABILITY CONNECTED WITH THE USE OF THIS PRODUCT SHALL TERMINATE UPON THE EXPIRATION OF THE WARRANTY PERIODS SPECIFIED ABOVE.

Limitations on Warranty Disclaimers

Any implied warranties shall be limited in duration to 90 days from the date of purchase. In some states of the U.S.A. and in some provinces of Canada there is no limitation for how long an implied warranty is valid, so the aforementioned limitation may not apply to you. In no event shall a seller be liable for any incidental or consequential damages (including but not limited to liability for loss of profits) arising from the sale or use of this product. In some states of the U.S.A. and in some provinces of Canada the exclusion or limitation of incidental or consequential damages is not allowed, so that aforementioned limitation or exclusion may not apply to you.

This Limited warranty gives you specific legal rights, and you may also have other rights which vary from state to state in the U.S.A., Canada and the Commonwealth of Puerto Rico. For warranty coverage within other countries, contact your local star Asia-USA, LLC dealer or importer.

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