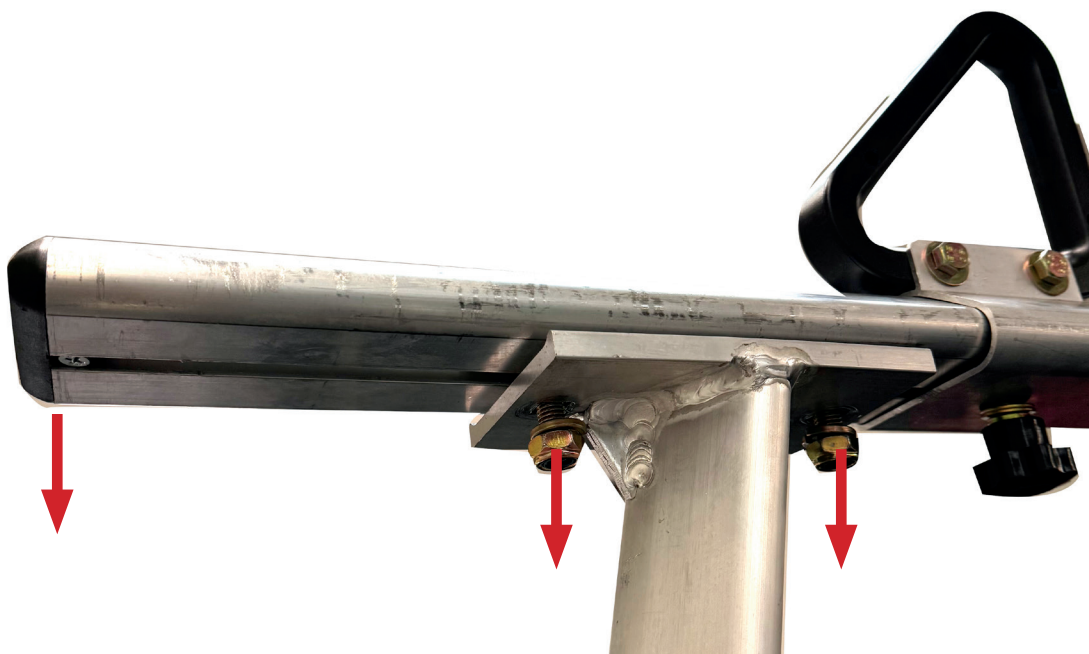


800 lb. ALUMINUM TRUCK RACK UPPER PORTION INSTRUCTION MANUAL

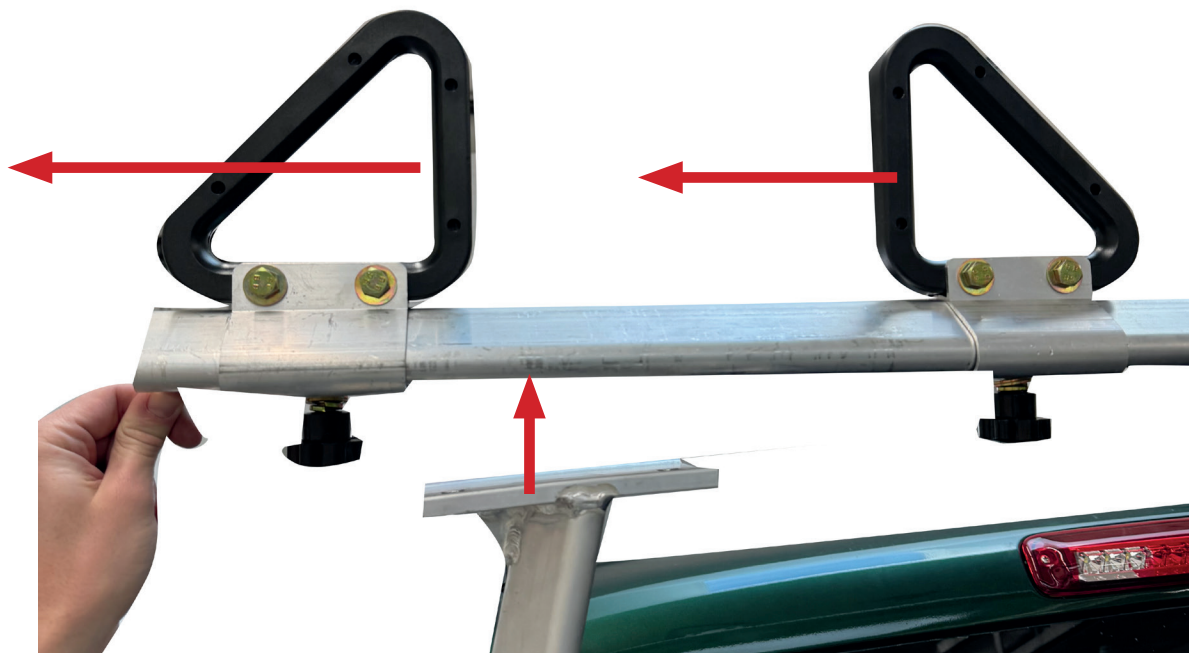


IMPORTANT: These instructions assume Erickson's part number 07705; aluminum truck rack is already mounted to your vehicle.

1. On one side of your 07705, remove the self-tapping screw from the black end cap and take out the cap.
2. On that same side, remove the nuts holding the crossbar to the upright leg of the of the 07705.



3. Lift up on the crossbar and slide the bolts out of the bottom track.
4. Loosen the load stop triangles and slide those off the cross bar as well.



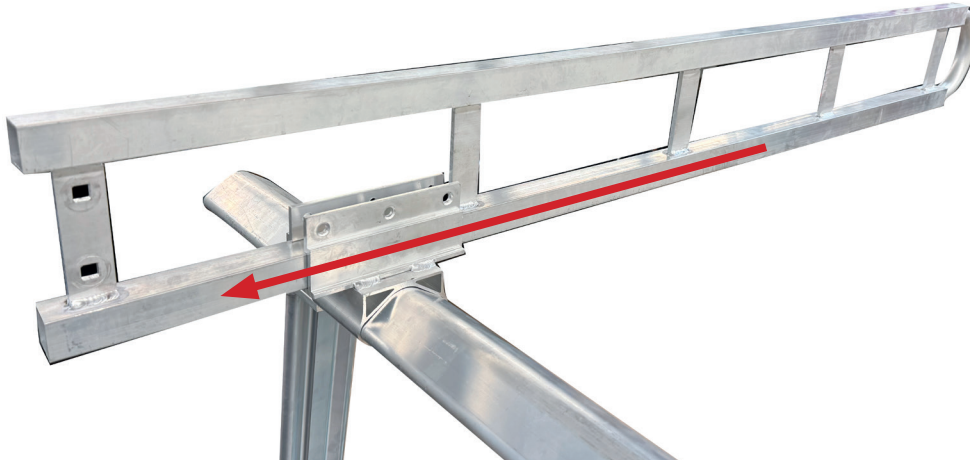
5. Repeat steps 1 to 4 on both crossbars of your 07705 – one at the tailgate of the truck and one behind the cab.
6. Find both front guardrails and slide a mounting sleeve onto each one. Set aside for future steps. (FIG 3)
 - a. The front guardrails have an extruded end on them where they will be inserted into the rear guardrails



7. Slide a crossbar mounting sleeve onto the crossbar at the tailgate. Slide another mounting sleeve onto the crossbar behind the cab. Slide them all the way over to the far side of the truck rack. (FIG 4)



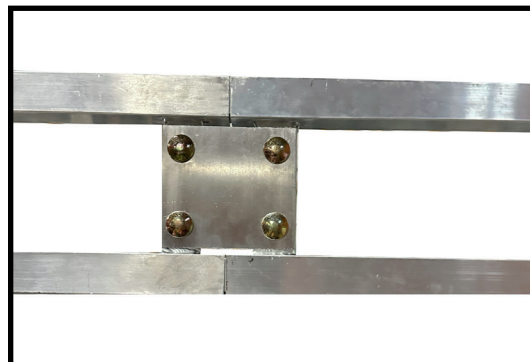
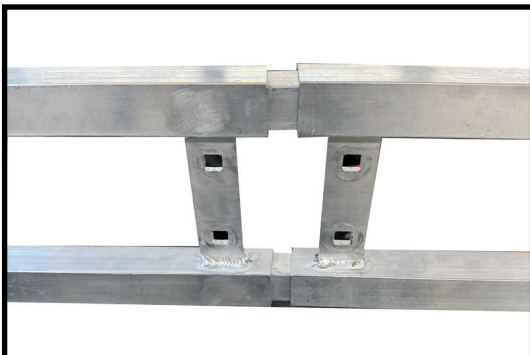
8. From the back of your truck, slide the rear guardrail through the mounting sleeve on the crossbar over the tailgate of your truck



9. From the front of your truck, slide the front guardrail through the mounting sleeve on the crossbar behind the cab of the truck.



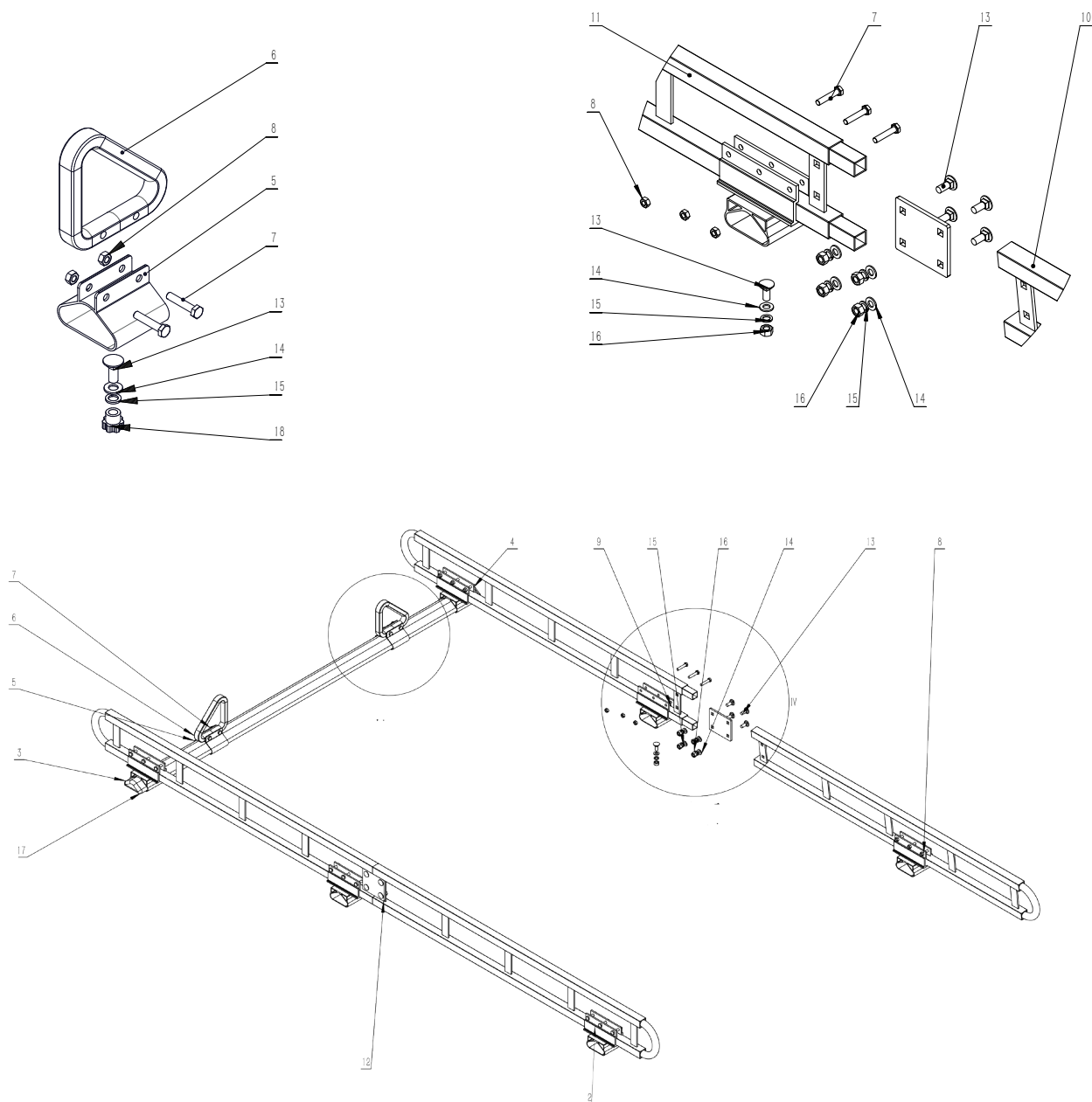
10. Insert the front guardrail into the rear guardrail and secure using the aluminum connetor plate with 4 set of M10 bolt, washer, lock washer, and locknut.



11. Slide original triangle load stops back onto the crossbars.
12. Repeat steps 7 to 10 on the other side of the rack.
13. With both sides of the upper rack mounted, re-add the bolts and nuts and black end cap we removed in steps 1 to 4.
14. Make sure both sides of the upper rack are aligned across the truck.
15. From the side of your truck, slide the front crossbar through the front mounting sleeves (positioned over the cab).
- a. Slide the triangle load tops onto the crossbar.
- b. Then slide the crossbar through the other mounting sleeve.



16. Once the guardrails are positioned where you want them, secure the bottom of the mounting sleeves with a set of M10 washers, lock washer and lock nut. Secure the top of the mounting sleeves with 3 M8 bolts and locknuts.
17. Ensure all other hardware is tight before using.



Item	Part Name	Quantity
2	Crossbar Mounting-Sleeves	6
3	Crossbar	1
4	Plastic End Cover	2
5	Mounting sleeve	2
6	Triangular Stop	2
7	M8*40 Bolt	22
8	M8* Lock Nut	22
9	Cross link	6

Item	Part Name	Quantity
10	Rear Guard Rail	2
11	Frong Guard Rail	2
12	Connector plate	2
13	M10*25 Bolt	16
14	M10 Washer	16
15	M 10 Spring Washer	16
16	M10 Lock Nut	14
17	Self Tapping screws	2
18	M10 Plum Nut	2

READ ALL SAFETY WARNINGS AND INSTRUCTIONS.

Failure to follow the warnings and instructions may result in serious injury.
Save all warnings and instructions for future reference.

INSTALLATION PRECAUTIONS

1. Follow DOT regulations regarding installation and use.
2. Park truck on a flat, level, hard surface well away from traffic. Place transmission in park/neutral and set parking brake.
3. Verify that installation surface has no hidden wires before drilling or driving screws.
4. Install only according to these instructions. Improper installation can create hazards.
5. Wear ANSI-approved safety goggles and heavy-duty work gloves during assembly and installation.
6. Mount Truck Rack securely to vehicle.
7. Keep installation area clean and well lit.
8. Keep bystanders out of the area during installation.
9. Do not install when tired or when under the influence of drugs or medication.
10. Weight capacity and other product capabilities apply to properly and completely installed product only.

USE PRECAUTIONS

1. Do not exceed rated weight capacity of Truck Rack, distributed evenly.
Be aware of dynamic loading! Sudden load movement may briefly create excess load causing product failure.
2. Do not exceed rated weight capacity of truck. Refer to truck's Gross Vehicle Weight Rating.
3. Strap load securely to Truck Rack.
4. Use as intended only.
5. Inspect before every use; do not use if parts loose or damaged.
6. This product is not a toy. Do not allow children to play with or near this item.
7. Maintain product labels and nameplates. These carry important safety information.
8. The warnings, precautions, and instructions discussed in this instruction manual cannot cover all possible conditions and situations that may occur. It must be understood by the operator that common sense and caution are factors which cannot be built into this product, but must be supplied by the operator.

WARRANTY EXCLUSIONS

This warranty does not cover the following repairs and equipment:

NORMAL WEAR

This warranty does not cover the repair when use has exhausted the life of a part or the equipment as a whole.

INSTALLATION, USE AND MAINTENANCE

This warranty will not apply to parts and/or labor if this product is deemed to have been misused, neglected, involved in an accident, abused, loaded beyond specifications, modified, or installed improperly. Normal maintenance is not covered by this warranty.

OTHER EXCLUSIONS**THIS WARRANTY EXCLUDES:**

- Cosmetic defect such as paint, decal etc.
- Wear items
- Accessory parts
- Failures due to acts of God and other force majeure events beyond the manufacturer's control.
- Problems caused by parts that are not Erickson Manufacturing Ltd. parts.

Limits of implied Warranty and Consequential Damage

Erickson Manufacturing Ltd. disclaims any obligation to cover any loss time, use of this product, freight, or any incidental or consequential claim by anyone from using this product. THIS WARRANTY IS IN LIEU OF ALL OTHER WARRANTIES EXPRESS OR IMPLIED, INCLUDING WARRANTIES OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE. A unit provided as exchange will be subject to the warranty of the original unit. The length of the warranty governing the exchanged unit will remain calculated by reference to the purchase date of the original unit. This warranty gives you certain legal rights which may change from state to state. Your state and/or province may also have other rights you may be entitled to that are not listed within this warranty.

Contact Information

Marine City, Michigan 48039

Thamesville, Ontario N0P 2K0

Toll Free: 1-888-546-4668