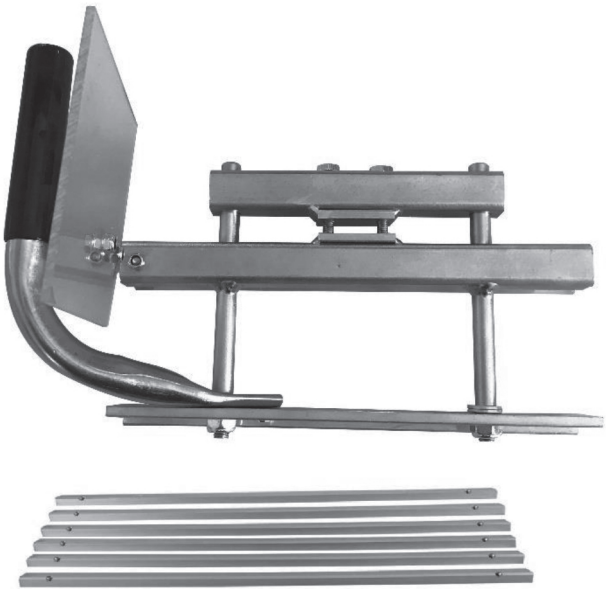




Owner’s Manual

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Mini Edging Chainsaw Mill
85131



TECHNICAL SPECIFICATIONS

Item	Description
Fits With	Chainsaw bars up to 24 in. 50cc displacement or greater
Length of Cut	Up to 144 in. of cutting length



WARNING:

Read carefully and understand **ALL INSTRUCTIONS** before operating. Failure to follow the safety rules and other basic safety precautions may result in serious personal injury.

DISCLAIMER

This sawmill, its options, and accessories are extremely dangerous and can cause severe injury or death. To avoid serious injury, the equipment must always be handled, operated and stored with the utmost care and good judgment and in accordance with all warnings, cautions, instructions and procedures contained in this manual, in the instructions enclosed with optional accessories, and on the decals on the equipment. Failure to use good judgement or to follow any of these warnings, cautions, instructions and procedures can result in severe injury or death.

Bozeman disclaims any responsibility or liability, in negligence or otherwise, for any injuries, damages or losses of any kind arising during the course of assembling, operating or handling this equipment, options, accessories or blades howsoever caused. Responsibility for final inspection of the machinery parts and components, the assembly, and maintenance and safe use of the equipment, lies solely with the person(s) who assembles and operates the equipment.

Thank you very much for choosing the Bozeman Mini Edging Chainsaw Mill. For future reference, please complete the owner's purchase date: _____

Save the purchase receipt and these instructions.

It is important that you read and understand this entire manual, along with separately provided engine Operator's Manual, to become familiar with the product BEFORE YOU BEGIN USING IT.

This product is designed for certain applications only. We strongly recommend this product is not modified and/or used for any application other than that for which it was designed. If you have any questions relative to a particular application, DO NOT use the product until you have first contacted Bozeman to determine if it can or should be performed on the product.

For technical questions and replacement parts, please contact your distributor or email Bozeman at: info@bozeman-us.net

INTENDED USE

This product is designed for use with your chainsaw to convert it to a mini edging chainsaw mill, allowing as a guide for precision vertical cuts.

GENERAL SAFETY RULES



WARNING: Read and understand all instructions. Failure to follow all instructions listed herein and in the supplementary documentation may result in serious injury to the operator or other persons nearby.



WARNING: The warnings, cautions, and instructions discussed in this instruction manual cannot cover all possible conditions or situations that could occur. It must be understood by the operator that common sense and caution are factors which cannot be built into this product, but must be supplied by the operator.



WARNING: Read and follow all label warnings and instructions on the equipment.



WARNING: Only operate the chainsaw in a well-ventilated area. Carbon Monoxide produced by the engine during use can kill. Do not use indoors, near windows or in other sheltered areas.

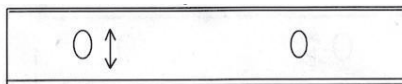
NOTE: All Federal, State, and/or Provincial laws, and any regulations having jurisdiction covering the safety requirements for use of the machine, take precedence over the statements in this manual. Users of this machine must adhere to such regulations.

SAVE THESE INSTRUCTIONS

For your own safety and the safety of others, do not begin working with this equipment before having read and understood this entire manual, the engine manual, the instructions enclosed with optional accessories and the decals posted on the equipment. **Save all instructions for future reference**. Keep all decals in place, clean and readable. Replace any damaged or missing decals without delay.

OPERATOR SAFETY	❶ It must be understood by the operator that common sense and caution are factors which cannot be built into this product, but must be supplied by the operator. ❶ Personal Protection Equipment (PPE) that meet applicable standards should always be worn when operating the equipment and handling your chainsaw. This include: • Wear approved hearing protection when operating the equipment. • Hearing can be permanently impaired after only short exposure to high frequency sounds. • Wear Approved safety goggles when working with the equipment. • Wear approved protective footwear with saw protection, steel toe-cap and non-slip sole when working with the equipment. • Wear respiration protection when working with the chainsaw. Long term inhalation of sawdust and the engines exhaust fumes can represent a health risk.
WORK SITE SAFETY	❶ Keep the work area clean, free of clutter, pets, children, obstacles, hazards or distractions. ❶ Keep all children and animals well away from the equipment, blades and worksite. ❶ Keep a fully stocked first aid kit visible and easily accessible at the worksite. ❶ Never work alone. Make sure that there are other adults within hearing distance should you need to call for help. ❶ Prior to each cut, ensure worksite is free of hazards, distractions or objects the operator may trip over.
WARNING	❶ WARNING: Chainsaws: Incorrect use of the equipment or unsafe handling can cause life-threatening injuries ❶ Safety instructions are found in this section of this manual, in other sections throughout this manual, in the instructions enclosed with optional accessories and on the decals posted on the equipment. ❶ Never us this equipment to cut anything other than clean logs or timber. Ensure logs are free from inclusions such as rocks, nails and other hard objects. ❶ Each time prior to using the equipment, inspect the equipment for any cracks or other damage. Do not use if any parts are damaged, broken, misplaced or if it has been subjected to any dynamic shock load. Have a qualified technician inspect, repair or replace parts as needed.

ASSEMBLY INSTRUCTIONS

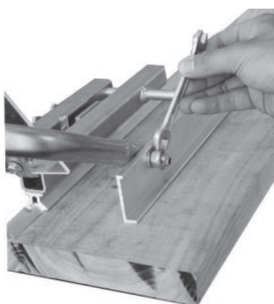


NOTE: The V-rail has oblong holes for squaring mill with the chainsaw bar.

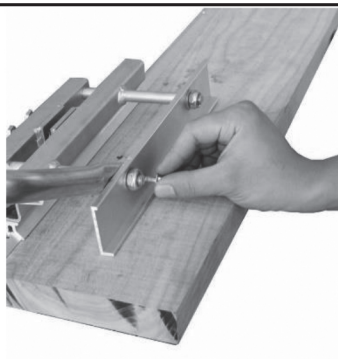
1. Attach the V-rail guides to the board. Total of six 12 in. rails. Attach as many as your guide board requires.



2. Set the mill assembly onto the guide board rails and loosen both large nuts attaching the skid.



3. Remove the smaller nut and bolt that attaches the handle to the skid. Tilt up the handle and insert the smaller bolt and attach washer. Loosely tighten the small nuts.



4. Push down equally on the mill assembly body and skid then tighten both large nuts. Tighten the smaller nut that secures the handle. Mill should now sit flat on the guide board. Chainsaw bar will now clamp down square. Slight adjustments can be made if the saw does not cut square.

