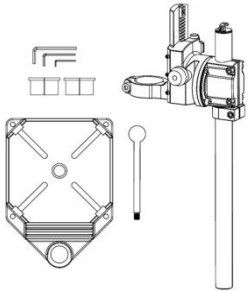
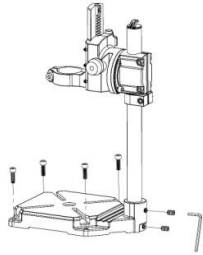
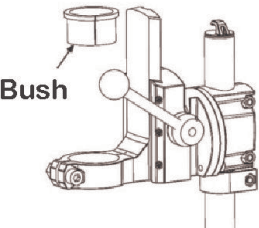
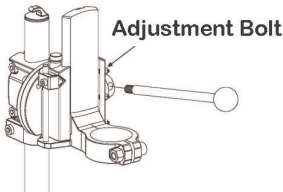
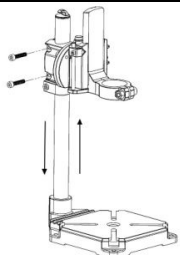
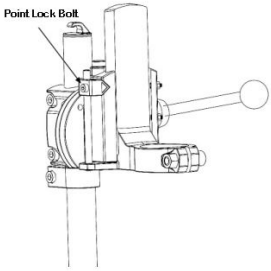
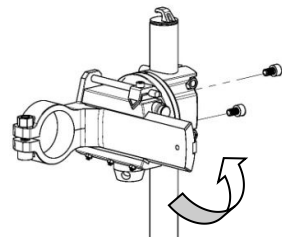
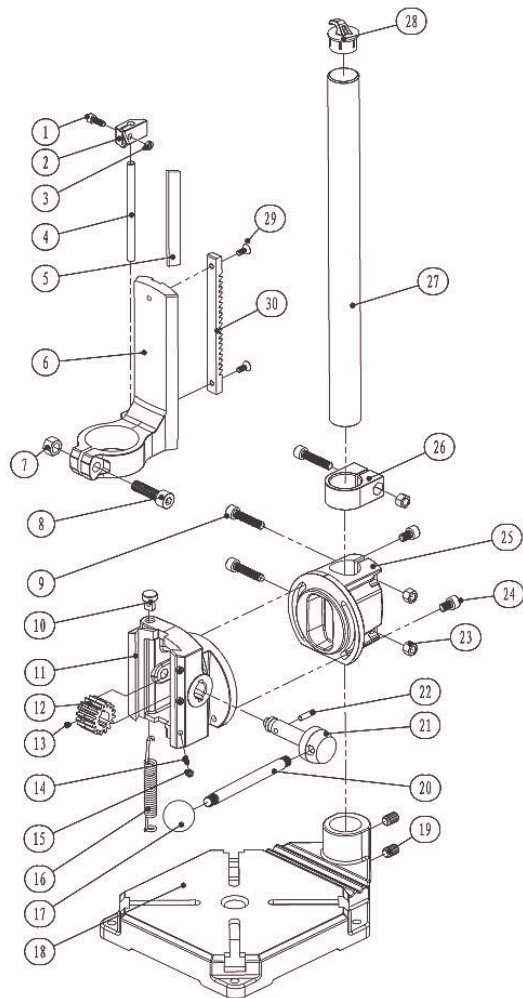


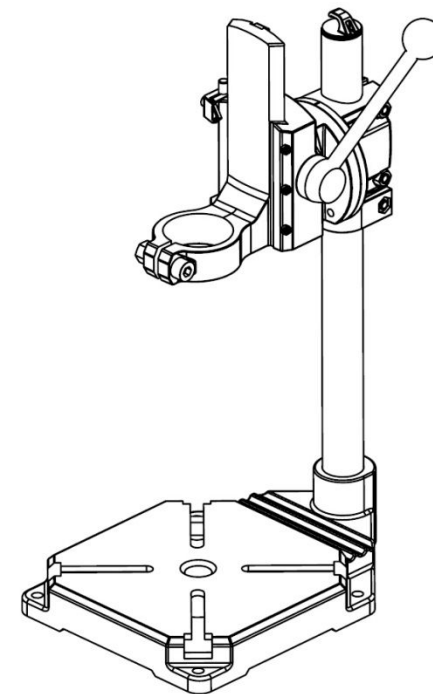
1	PLEASE READ AND UNDERSTANDING ALL INSTRUCTIONS. Unpack the carton and verify that all parts listed below are included ①Head Assembly with Column 1set ②Base 1set ③Handle and Knob 1set ④Thick and thin bush for clamp each 1pc ⑤M4、M6、M8 Hex key each 1pc	
2	Assembly 1, Place the base on a level floor, Place the column on the base as deeply as possible, and use the hex key M8 to tight the two pieces Hex Bolts on the side of base.(There is 4 holes on the base for mount the base on the bench)	
3	2, Clamp Drill Machine Put the Electric Drill machine or Die Grinder into the clamp, according to the size of neck of machine use different thickness of bush, and use the hex key to tight the clamp lock bolt 8.	
4	3, Screw the Handle (20) to the Feed Shaft 21 and tighten it. And try to press some times to check the Head sliding smooth, if need, add some grease on the sliding slot and adjust the 3pcs screw 14 on the Sliding sporter	
5	Adjustment of height of Head According to the workpiece height, Up or down the head assembly, and tight the head lock bolts 9 by hex key. (Unplug the drill before any adjustment of this stand	

6	Depth Stop Adjust the height of Point clamp 2 to control the drill travel. The Max. travel for this stand is 60mm.	
7	Adjust the head to bevel drilling and milling. Loosen the screws 24 between Column and Head, Turn the Head to desired position, and tighten the screws again. Max. adjustment angle is 90°	
8	Trial running machine before operation Trial runs machine no loading before any operation. !WARNING: Before operation, please ensure the machine and the stand all assembly securely and no loosen. !WARNING: Please understand and comply to all instructions of Dill machine or any other machines application on this stand.	
9	Use flat vice or other practical way to secure and support the workpiece to a stable platform. Our product BG-6258 2.5"Aluminium Flat Vice is recommended.	
10	Maintenance: Keep your work area clean and well lit. Check the stand carefully before each using. Keep lubricate on slid parts. Dress properly and use safety equipment. Keep by-standers, children, and visitors away while operating a machine.	



PRECISION DRILL STAND

Handle Instruction



1	Socket Screw M4×10	11	Slide Supporter	21	Feed Shaft
2	Point Clamp	12	Gear	22	Column Pin 4x16
3	Hex Nut M4	13	Socket Set Screw M4×4	23	Nut M6
4	Stop Lod	14	Socket Set Screw M4×10	24	Socket Screw M6×16
5	Copper Spacer	15	Nut M4	25	Column Clamp
6	Slide Head	16	Return Spring	26	Stop Clamp
7	Hex Nut M8	17	Knob	27	Column
8	Socket Screw M8×30	18	Base	28	Column Cover
9	Socket Screw M6×30	19	Socket Set Screw M8×10	29	Cross Recess Bolt M4×10
10	Spring Cover	20	Handle	30	Gear Rack