

Note: There should be no fasteners on the top face of the trailer after assembly of the trailer.

To install the sawmill onto the trailer:

1. Ensure the top face of the trailer is clean and free from debris.
2. Place the track sections onto the top face of the trailer, and align the holes on the track section to the holes on the top face of the trailer.
3. Place the Log Supports onto the track and align the holes, then install the M10 Hex Head Flange Bolts and M10 Hex Head Locking Nuts for each Log Support as shown. **DO NOT TIGHTEN THE BOLTS AND NUTS AT THIS TIME.**
4. Starting with the End Log Support and on one side of the trailer, use a framing square and check that the Log Support and track section is square, then snug the bolts and nuts lightly enough so that the track section and log support can be moved by tapping with a rubber mallet or dead blow hammer.
5. Repeat this for each log support, checking to ensure the previous log supports have not moved. Adjust as necessary.

6. Check that each track section is aligned on the sides and at the top, adjust if necessary.

7. Once one side is square and aligned, tighten the bolts and nuts on that side to between 32 and 38 ft-lbs.

8. Repeat steps 4 to 7 for the other side.

9. Use a lifting device (crane, hoist, skid loader, etc.) to gently place the Sawmill Carriage onto the tracks.

10. Once the carriage has been placed onto the tracks, install the track end stops to prevent the carriage from rolling off the tracks.

⚠ WARNING READ AND UNDERSTAND ALL INFORMATION PROVIDED IN BOTH THE TRAILER AND SAWMILL MANUALS. FAILURE TO DO SO MAY RESULT IN PROPERTY DAMAGE, SERIOUS INJURY, OR DEATH.

⚠ WARNING ALWAYS SECURE THE SAWMILL CARRIAGE USING THE RETAINING HARDWARE AND ANY OTHER TIE DOWN STRAPS TO PREVENT THE CARRIAGE FROM MOVING.

