



OPERATING AND SAFETY MANUAL



MODEL
2611S120

60" STORAGE SHELF OR WORKBENCH

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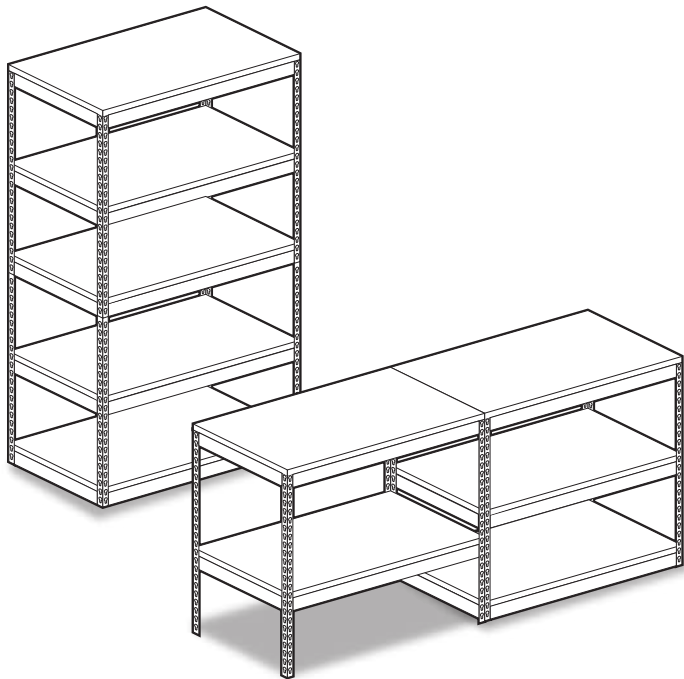
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ATTENTION

PRODUCT IS NOT RECOMMENDED FOR OUTDOOR USE. THE PARTICLE BOARD SHELVES SHOULD BE SEALED WITH A WATERPROOF SEALANT OR PAINT WHEN USED IN HUMID ENVIRONMENTS TO PROTECT FROM MOLD.

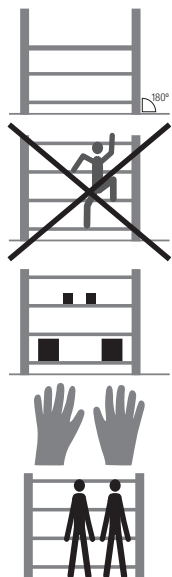
IMPORTANT SAFETY INSTRUCTIONS

FAILURE TO READ AND FOLLOW ALL INSTRUCTIONS IN THIS MANUAL MAY RESULT IN INJURIES OR DEATH. SAVE THESE INSTRUCTIONS FOR FUTURE USE.

Read all Instructions before assembly.

This product is suitable for indoor use only. Warranty is void if used in wet or excessively humid conditions.

This unit should be securely anchored to the wall with suitable fasteners, which are NOT included.



Units should be placed on a level surface. Failure to do so can result in poor product performance or create a possible safety hazard. Avoid assembly on carpet.

Do not use this product for anything other than the manufacturer's intended purpose. Do not stand on the unit or use it as a ladder!

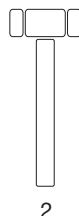
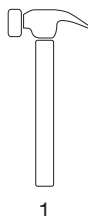
Evenly distribute the weight on each shelf and keep the heaviest loads on the bottom shelf.

Use care when working with metal parts. The use of safety gloves is strongly recommended.

It is recommended that at least two people assemble the unit together.

TOOLS REQUIRED

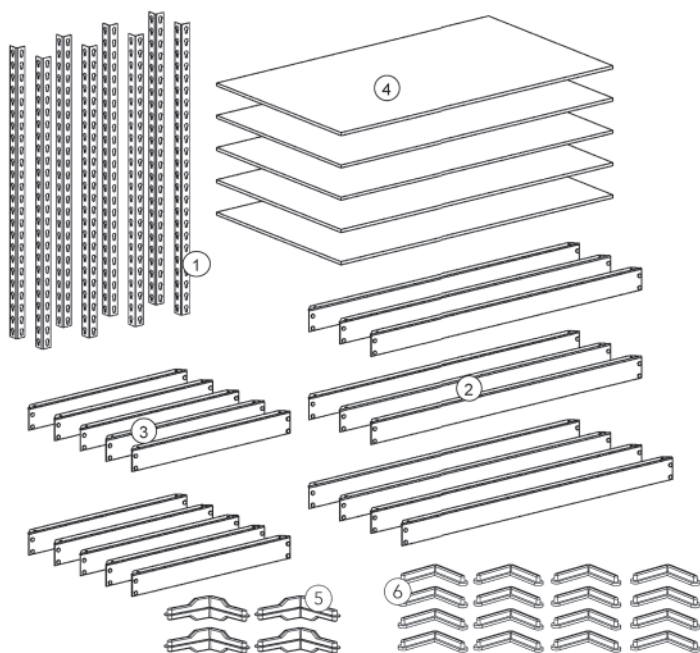
1. Hammer
2. Rubber Mallet



PARTS LIST

UNPACK ALL PARTS AND MAKE SURE ALL PIECES ARE PRESENT BEFORE CONTINUING WITH ASSEMBLY.

Item	Description	Qty.
1	Corner Post	8
2	Long Double Rivet Beam	10
3	Short Double Rivet Beam	10
4	Shelves	5
5	Post Joint	4
6	Post Cap	16



NOTE:

The package contents shown above will build either the storage shelf configuration or the workbench configuration, as shown in the illustration on the second page of this manual.

GENERAL INSTRUCTIONS

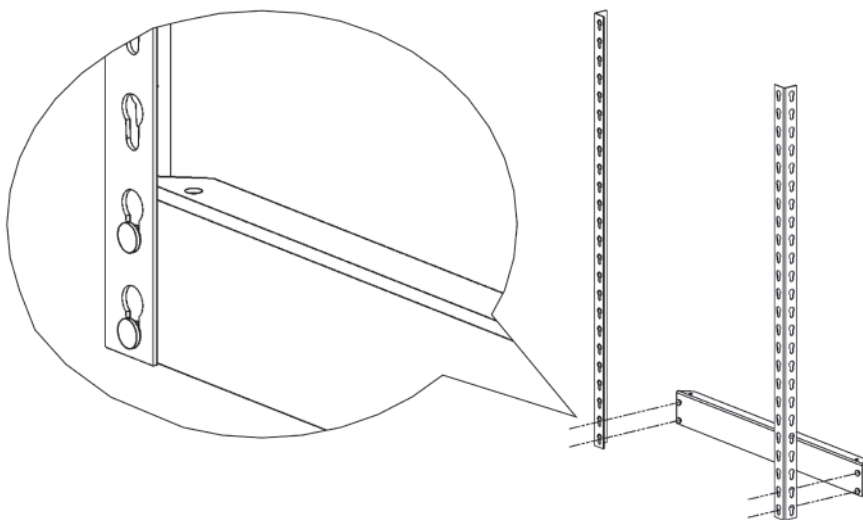
Assembly is done with the rivets of the beams fitting into the slots of the posts. A rubber mallet should be used on the beams to secure the rivets properly. A hammer can also be used, providing one uses a cloth or block of wood between the hammer head and the parts, to prevent damage. Tap gently and be sure the rivets are straight and fully engaged.

WORKBENCH ASSEMBLY

STEP 1

Start bottom of frame assembly by joining a short double rivet beam (item 3) into the two bottom keyholes of a corner post (item 1). Be sure that the flange is facing up, then drive the rivets into the bottom of the key hole by hitting the beam with a rubber mallet. Repeat this action with the second corner post (item 1), now creating one bottom end section.

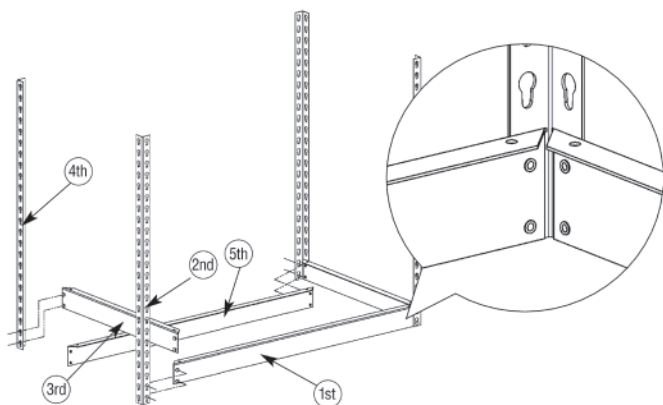
Tip: Hit the beam close to joints, locking the pieces together.



STEP 2

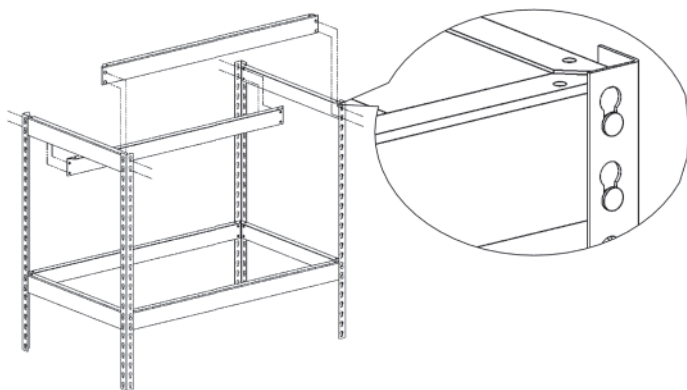
Assemble a long double rivet beam (item 2) to the bottom key holes of the bottom end section (refer to detail). Hit the beam near the joints with a rubber mallet, to lock pieces together. Add the corner post and a short double rivet beam (item 3). All beam flanges must be facing up. Follow the order 1 through 5 shown in the drawing to complete the assembly.

Note: Hit the beams near the joints with a rubber mallet to lock the pieces into place.



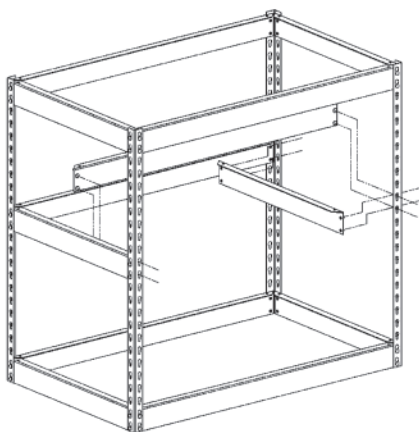
STEP 3

Add the short and long double rivet beams to the top two key holes of each corner post (refer to detail). Be sure all flanges are facing up. Hit the beam near the joints with a rubber mallet, to lock pieces together.



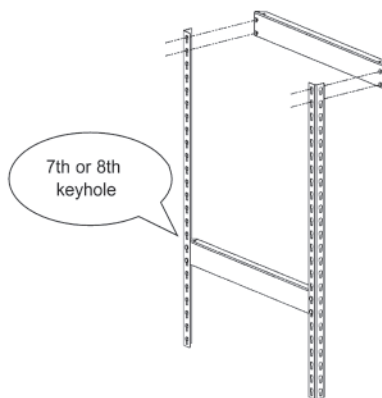
STEP 4

Add two short double rivet beams (item 3) and two long double rivet beams (item 2) with flanges facing up, to your desired height, and hit the beams near the joints with a rubber mallet, to lock pieces together. This section of the bench is now complete.



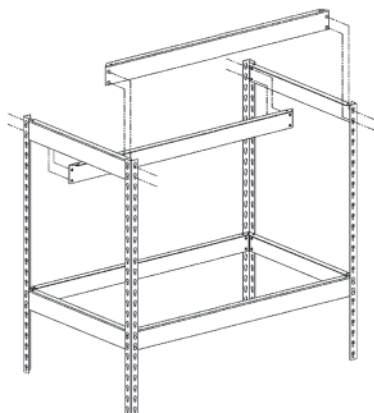
STEP 5

For the next section, start by assembling two corner posts and two short double rivet beams. The first short double rivet beam must be assembled to the top two keyholes of the corner post. The second short double rivet beam must be assembled at the 7th-8th keyhole from the bottom of the corner post. Repeat for the opposite end. Hit the beam near the joints with a rubber mallet, to lock pieces together.



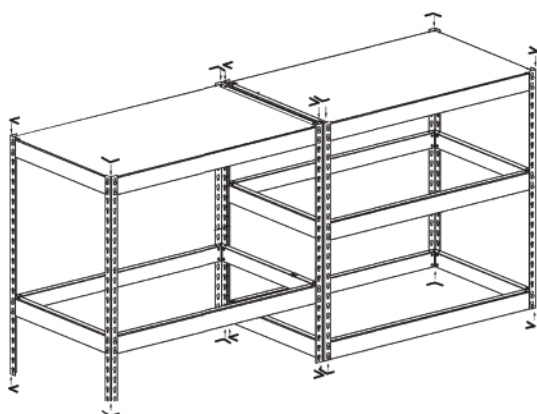
STEP 6

Assemble two long double rivet beams (item 2) to the top two keyholes of the corner post, on each side. Assemble the two long double rivet beams at the 7th-8th keyhole. Hit the beam near the joints with a rubber mallet, to lock pieces together.



STEP 7

Add post caps to the top and bottom of each angle post. Place the shelves into position. Slide shelves in at an angle, then position so they are resting on the flanges.

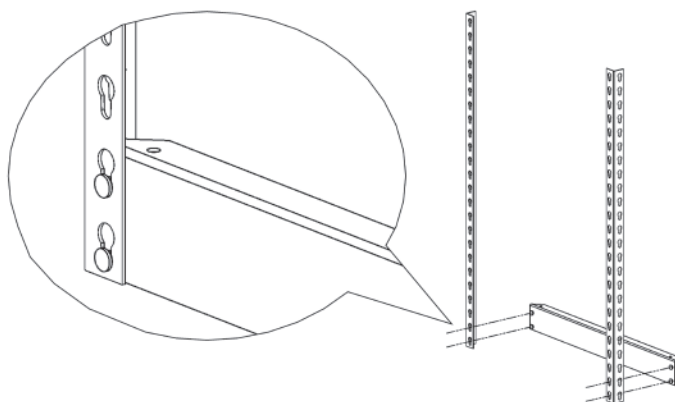


STORAGE SHELF ASSEMBLY

STEP 1

Begin the bottom of frame assembly by joining a short double rivet beam (item 3) into the two bottom keyholes of a corner post (item 1). Be sure that the flange is facing up, then drive the rivets to the bottom of the key hole by hitting the beam with a rubber mallet. Repeat to add the second corner post, creating a bottom end section.

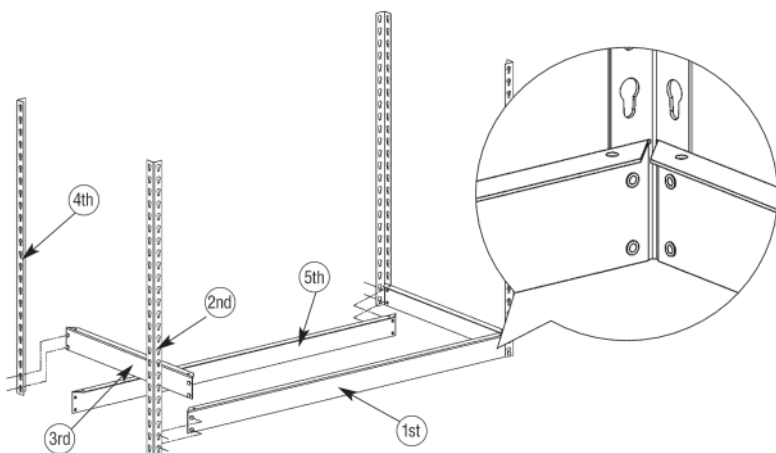
Tip: Hit the beam with a rubber mallet, close to the joints, locking the pieces together.

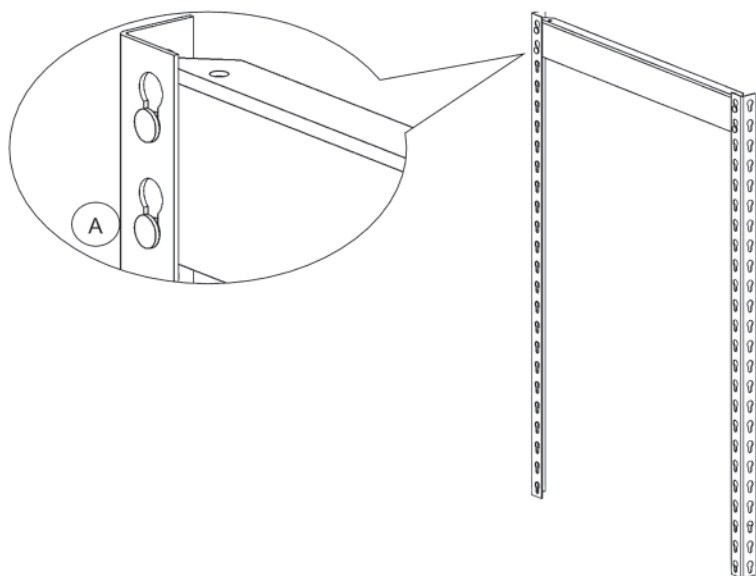


STEP 2

Assemble a long double rivet beam (item 2) to the bottom key holes of the bottom end assembly (refer to detail). Hit the beam near the joints with a rubber mallet, to lock pieces together. Add the corner post and a short double rivet beam. Be sure that all beam flanges are facing up. Follow instructions 1 through 5 as shown in the drawing, to complete the assembly.

Note: Hit the beams near the joints, with a rubber mallet, to lock the pieces into place.





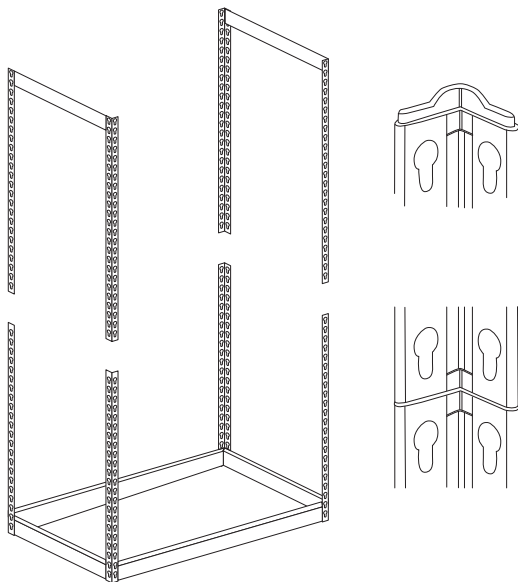
STEP 3

Start the top end assembly by joining a short double rivet beam into the top keyholes of a corner post (detail A). Add the second corner post. Hit the beam close to joints to lock pieces together.

STEP 4

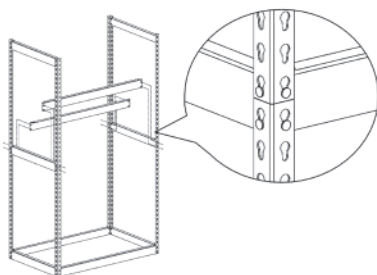
Before joining the top assembly to the bottom frame assembly, insert the post joints into the angle posts on the bottom frame assembly.

Repeat for the opposite top end assembly.



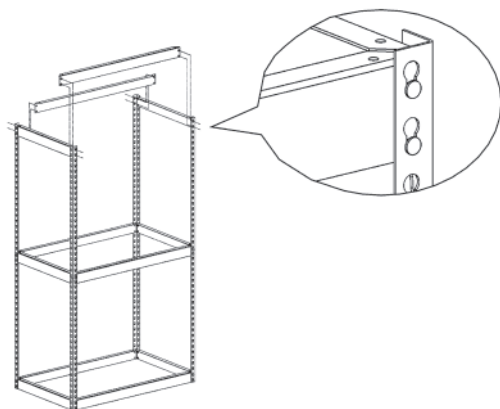
STEP 5

Add two long double rivet beams to mid section as shown. Be sure to use the bottom key hole of the top assembly corner post and top key hole of the bottom assembly. **Follow the proper keyholes as shown in the detail illustration.** Be sure to have all rivets in the keyholes before hitting the beam near the joints with a rubber mallet to lock pieces together.



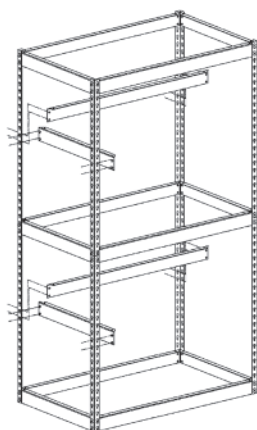
STEP 6

Add two additional Long double rivet beam to top two key holes of the corner post as shown. Be sure to have all rivets in the keyholes before hitting the beam near the joints with a rubber mallet to lock pieces together.



STEP 7

Assemble the remaining short and long double rivet beams to your desired location on the corner post. Hit the beam near the joints with a rubber mallet to lock pieces together.



STEP 8

Add post caps to the bottom and top of the four corner angle posts.

Place the shelves into position. Slide shelves in at an angle, then position so they are resting on the flanges.

